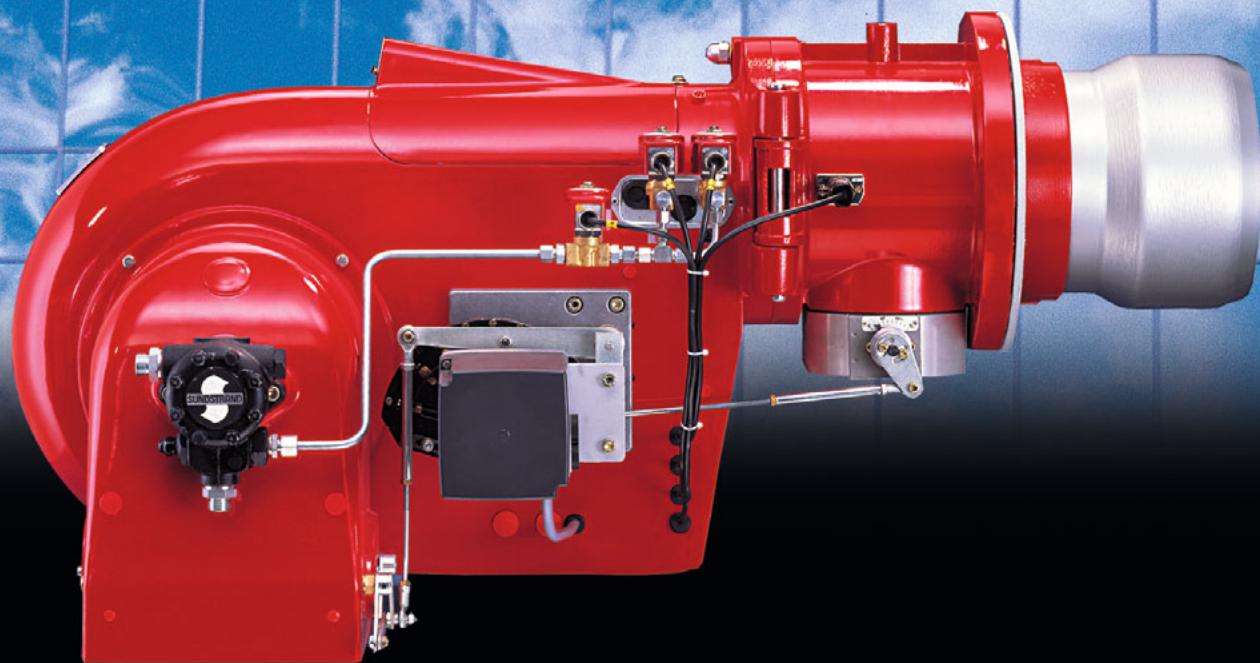


–weishaupt–

product

Information on gas and dual-fuel burners



Gas and dual-fuel burners, 1-11

monarch® burners, sizes 1-11 (60 – 4750 kW) • simply reliable

Description

Weishaupt G, GL and RGL burners fulfill all demands for operational safety, ease of installation and reliability. The burners are economical and environmentally friendly. They are CE type-tested and comply with EN 267 (oil-side), EN 676 (gas-side), and the Gas Appliance Directive (90/396/EEC).

The burners are notable for a variety of interesting features:

- Large capacity and range of applications
- Automatic sequence of operations
- Combustion-chamber pre-purging
- Reliable flame monitoring
- Stable fan characteristics – good combustion behaviour
- Quiet operation
- Burner housing can be hinged open
- Simple installation, adjustment and maintenance thanks to readily accessible components
- Easily converted for other gas types
- Dual-fuel burners benefit from manual or automatic fuel changeover. No conversion of the burner is required
- Automatic air closure on burner shutdown

Construction

The burner is of monobloc construction. Its motor drives the combustion air fan and, on dual-fuel burners, the burner-mounted oil pump. All the fuel and air regulation components are clearly arranged and readily accessible. The burners can be hinged open to the left or right-hand side, simplifying work on the combustion head, diffuser, nozzles and electrodes.

Fuels

Natural Gas E

Natural Gas LL

LPG B/P

Fuel oil EL (<6 mm²/s at 20 °C) in accordance with DIN 51 603, part 1

Please enquire regarding the suitability of other fuels.

Applications

The burners can be used on heat exchangers such as hot water boilers, steam boilers, or air heaters, and for certain process applications. As the burners are capable of overcoming high combustion chamber resistances, they are primarily used on heavy-duty boilers.

Regulation

Depending on the fuel, burner size, and customer requirements, the compound regulation of air and fuel can be:

- Two-stage (Z)
- Sliding-two-stage (ZM)
- Oil-side three-stage (TM)
- Modulating (ZM); the standard sliding-two-stage burner can modulate when equipped with a 42 s servomotor and a suitable PID controller.

The servomotor on two-stage burners (Z) has an 8 s running time, effecting rapid control of burner throughput. A cam band provides for the compound regulation of the air damper and gas butterfly valve. This simultaneous control of gas and air prevents start and change-over impacts in the combustion chamber and gas line.

The servomotor on sliding-two-stage and modulating burners (ZM) has a 20 s or 42 s running time, providing for a slower change in burner throughput. A cam band provides for the compound regulation of the air damper and gas butterfly valve.

With sliding-two-stage regulation, the burner has fixed partial and full-load setpoints, and the burner moves to one position or the other depending on the heat demand. There are no rapid changes of fuel throughput.

With modulating regulation, the burner's output, within its operating range, is continuously regulated to match to the current heat demand.

Ignition load for gas-fired burners

Gas-fired burners start at ignition load, which ensures that only a small quantity of gas is released into the combustion chamber. After a time delay, gas is released for the main flame.

Controlled shutdown from partial load

The type of burner controllers used and the setting of the 2nd-stage or modulating control setpoints enable a controlled shutdown of the burner to be effected from partial load, thereby avoiding pressure surges in the gas line.

Flame monitoring

The inbuilt or panel-mounted burner controller automatically sequences burner operations, using its flame sensor to monitor the flame and its stability. Flame monitoring on gas burners utilises the ionisation principle, while the flame on dual-fuel burners is monitored by means of a UV cell.

Electromagnetic clutch for dual-fuel burners (additional cost item)

The clutch automatically disconnects the oil pump from the burner motor when the burner is firing on gas. This protects the pump from unnecessary wear and tear.

Safe operation

All gas-firing Weishaupt burners are equipped with gas and air-pressure switches, and with a Class-A double solenoid valve assembly. These safety devices shut off the gas supply to the burner if:

- The gas supply pressure is too low
- The combustion air supply fails
- The power supply fails
- Commanded by limiters
- Commanded by the flame sensor

Gas valve trains

EN 676 stipulates that gas-fired burners must be fitted with two solenoid valves. Accordingly, Weishaupt gas and dual-fuel burners are equipped as standard with a Class-A double solenoid valve assembly. Weishaupt also recommends the use of a gas valve proving system (mandatory from 1200 kW). Details on valve proving and other gas valve train components, such as filters and pressure regulators, can be found in our accessories list.

Conversion to other gas types

The construction of Weishaupt LPG and natural-gas-fired burners is identical. When converting from the one gas to another, only the recommissioning of the burner is required.

Sound absorbers

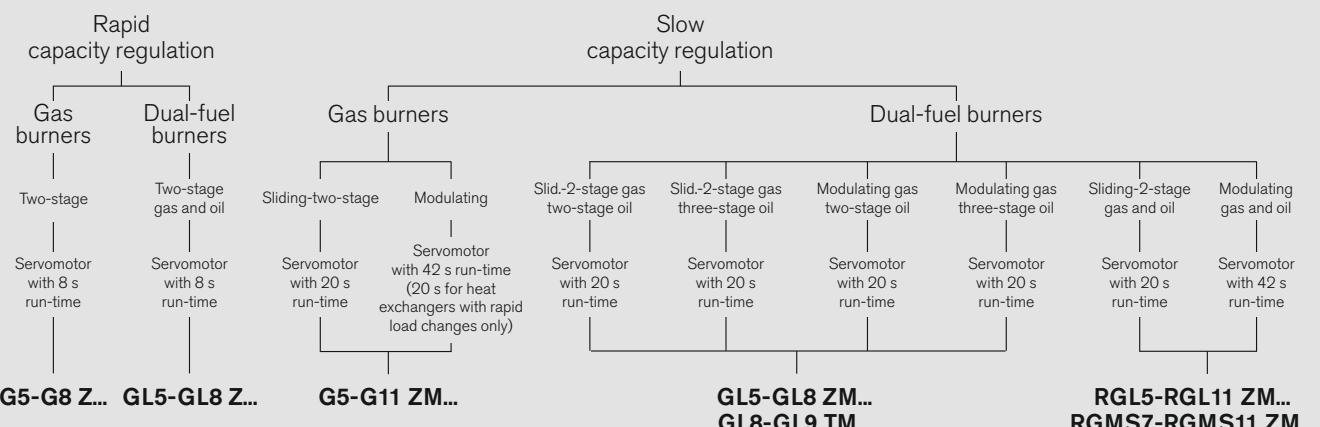
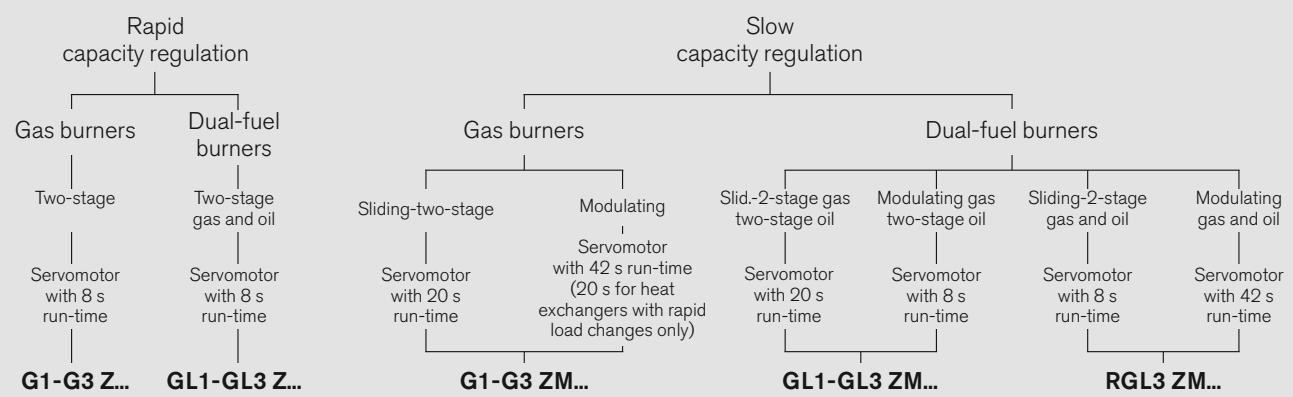
Weishaupt W-SH-type sound absorbers can be employed to reduce burner noise levels. For further details, please see print No. 83001302.

Permissible ambient conditions

- Ambient temperature during operation: -15 to +40 °C
- Humidity: max. 80 % relative humidity, no condensation
- Suitable for operation indoors only
- For plant in unheated areas, certain further measures may be required (please enquire)

Model overview

Weishaupt gas and dual-fuel burners



Model designation

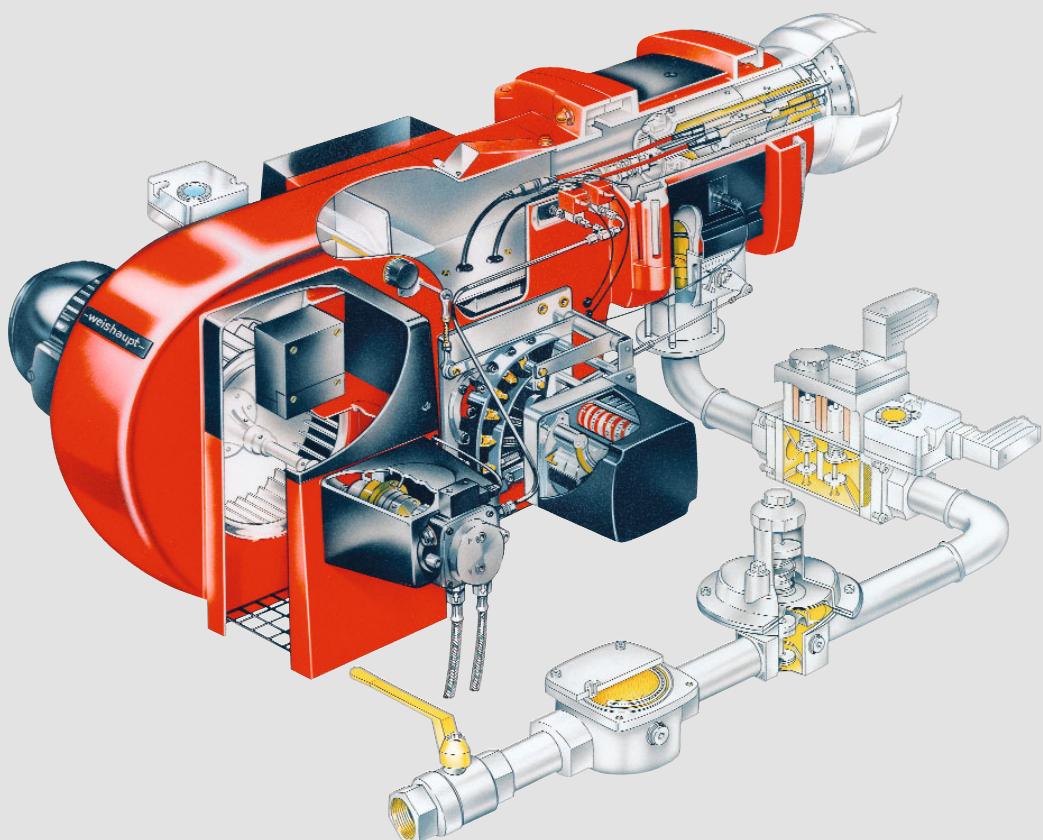
Model designation

Gas burners

Type	G	1 / 1	-	E, version	Z	D
				Mark	ZM	
				Capacity		Electrics $D = 3 \sim AC$
		Size				Regulation
	Fuel = Gas				Z =	Two-stage (servomotor with 8 s run-time)
					ZM =	Sliding-two-stage or modulating (servomotor with 20 s or 42 s run-time)

Dual-fuel burners

Type	G	L	3 / 1	-	E, version	Z	D
					Mark	ZM	
					Capacity		Electrics
					Size		$D = 3 \sim AC$
			Fuel = Fuel oil EL				Regulation
			Fuel = Gas			Z =	Two-stage (gas and oil-side) (servomotor with 8 s run-time)
Type RGL3/1-E, version ZMD	R =	Variably regulated burner				ZM =	Sliding-two-stage or modulating (gas-side) Two-stage (oil-side) (servomotor with 20 s run-time)
	ZM =	Sliding-two-stage (servomotor with 20 s run-time) or modulating (servomotor with 42 s run-time)					

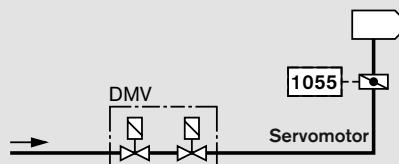


Gas-side burner regulation

Gas-fired operation

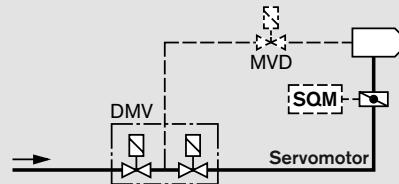
Two-stage (Z)

- When the burner starts, gas is released by opening the solenoid valves. The gas butterfly valve releases sufficient gas for ignition load.
- The servomotor drives the gas butterfly valve (8 s run-time) to adjust burner capacity between partial load and full load.



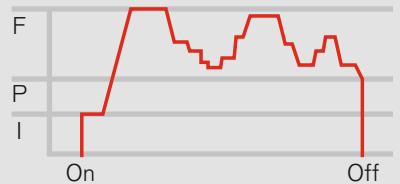
Sliding-two-stage or modulating (ZM)

- When the burner starts, gas is released by opening the solenoid valves. The gas butterfly valve releases sufficient gas for ignition load. Burner sizes 8 to 11 have an additional pilot-line solenoid valve. When the burner starts, the pilot line solenoid valve opens. After 10 s, the main gas solenoid valve opens and the pilot-line solenoid valve closes again.
- A slow running servomotor (20 s or 42 s run-time) drives the gas butterfly valve to its full-load position.
- The servomotor drives the gas butterfly valve to adjust burner capacity between partial load and full load.
- Sliding-two-stage burners have a 20 s servomotor run-time. Modulating burners have a 42 s servomotor run-time and differing electrical controls.



Above: two-stage
Centre: sliding-two-stage
Below: modulating

F = full load, P = partial load, I = ignition load

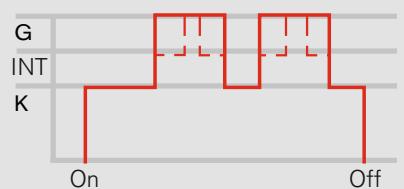
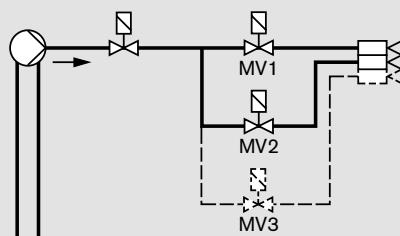


Oil-side burner regulation

Oil-fired operation

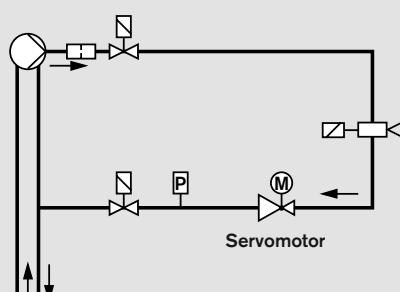
Two-stage (Z)

- When the burner starts, oil is released by opening solenoid valve 1. The burner fires at partial load.
- When solenoid valve 2 opens the burner fires at full load.
- Capacity is controlled by the opening and closing of solenoid valve 2.



Three-stage (TM)

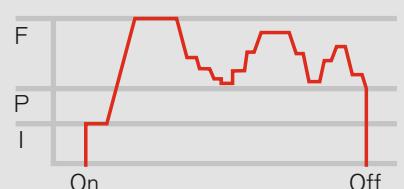
- When the burner starts, oil is released by opening solenoid valve 1. The burner fires at partial load.
- When solenoid valve 2 opens the burner fires at intermediate load.
- When solenoid valve 3 opens the burner fires at full load.
- Capacity is controlled by the opening and closing of solenoid valve 3, or solenoid valves 2 and 3.



Sliding-two-stage or modulating (ZM)

- The oil solenoid valve (RGL5 to RGL7) / oil nozzle needle (RGL8 to RGL11) releases sufficient oil for ignition load.
- A slow running servomotor gradually drives the oil regulator to its full-load position.
- The servomotor drives the oil regulator to adjust burner capacity between partial load and full load.
- Sliding-two-stage burners have a 20 s servomotor run-time. Modulating burners have a 42 s servomotor run-time and differing electrical controls.

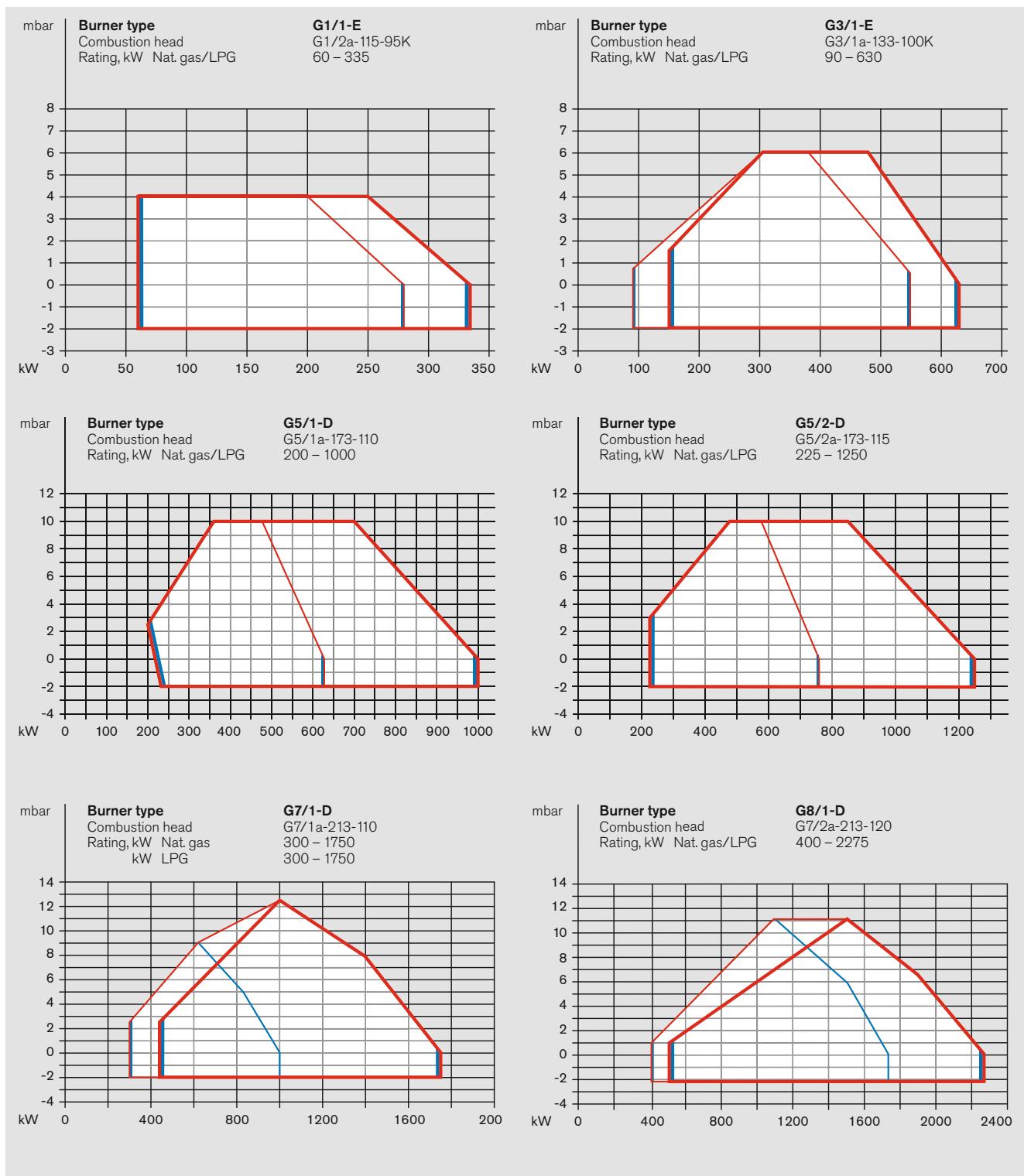
Above: two/three-stage
Centre: sliding-two-stage
Below: modulating

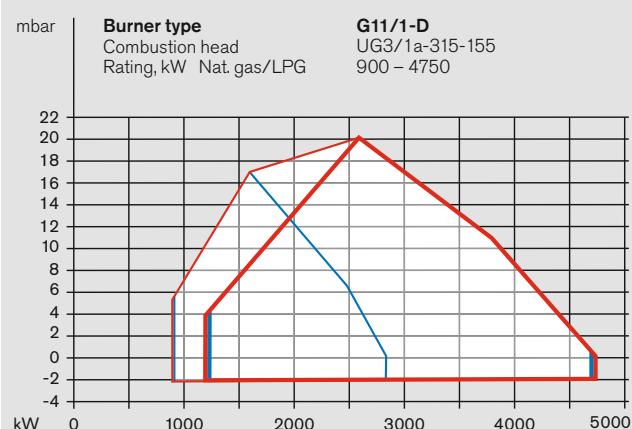
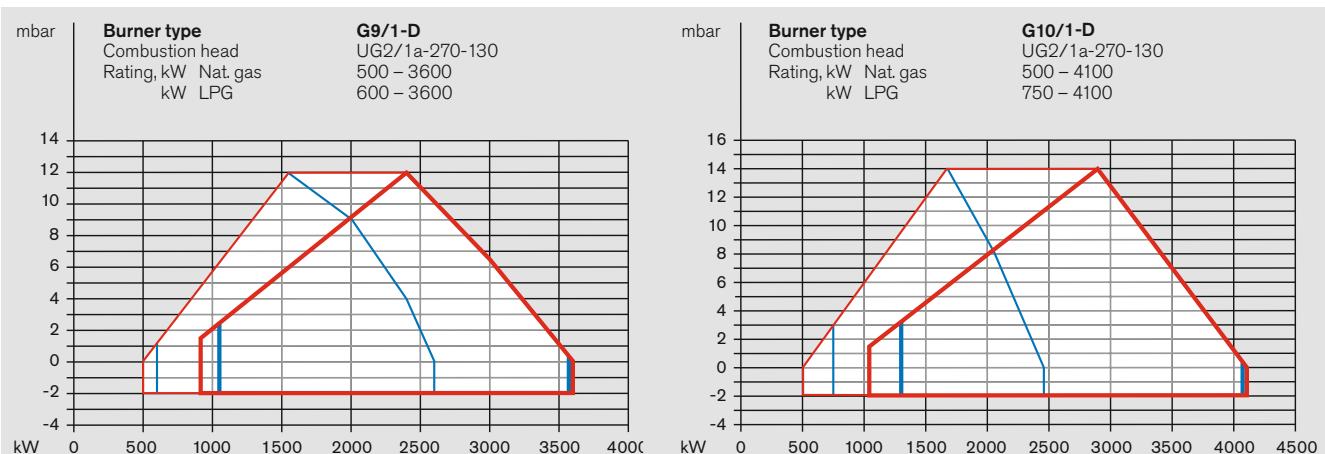


F = full load, INT = intermediate load
P = partial load, I = ignition load

Burner selection

Gas burners





Capacity graphs certified in accordance with EN 676.

Stated ratings are based on an installation altitude of 500 m above sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.

Natural gas with combustion head
Closed Open

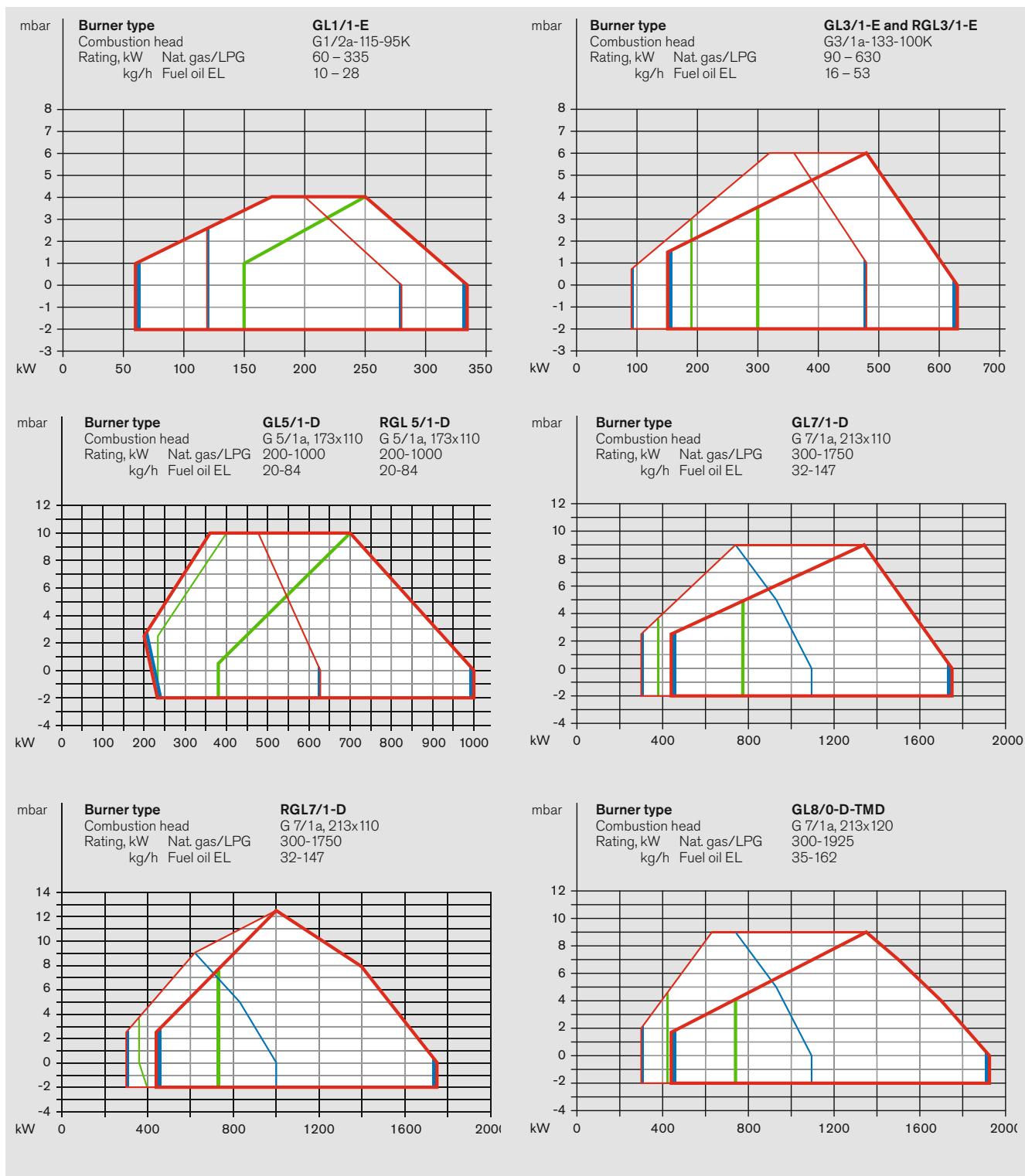
LPG with combustion head
Closed Open

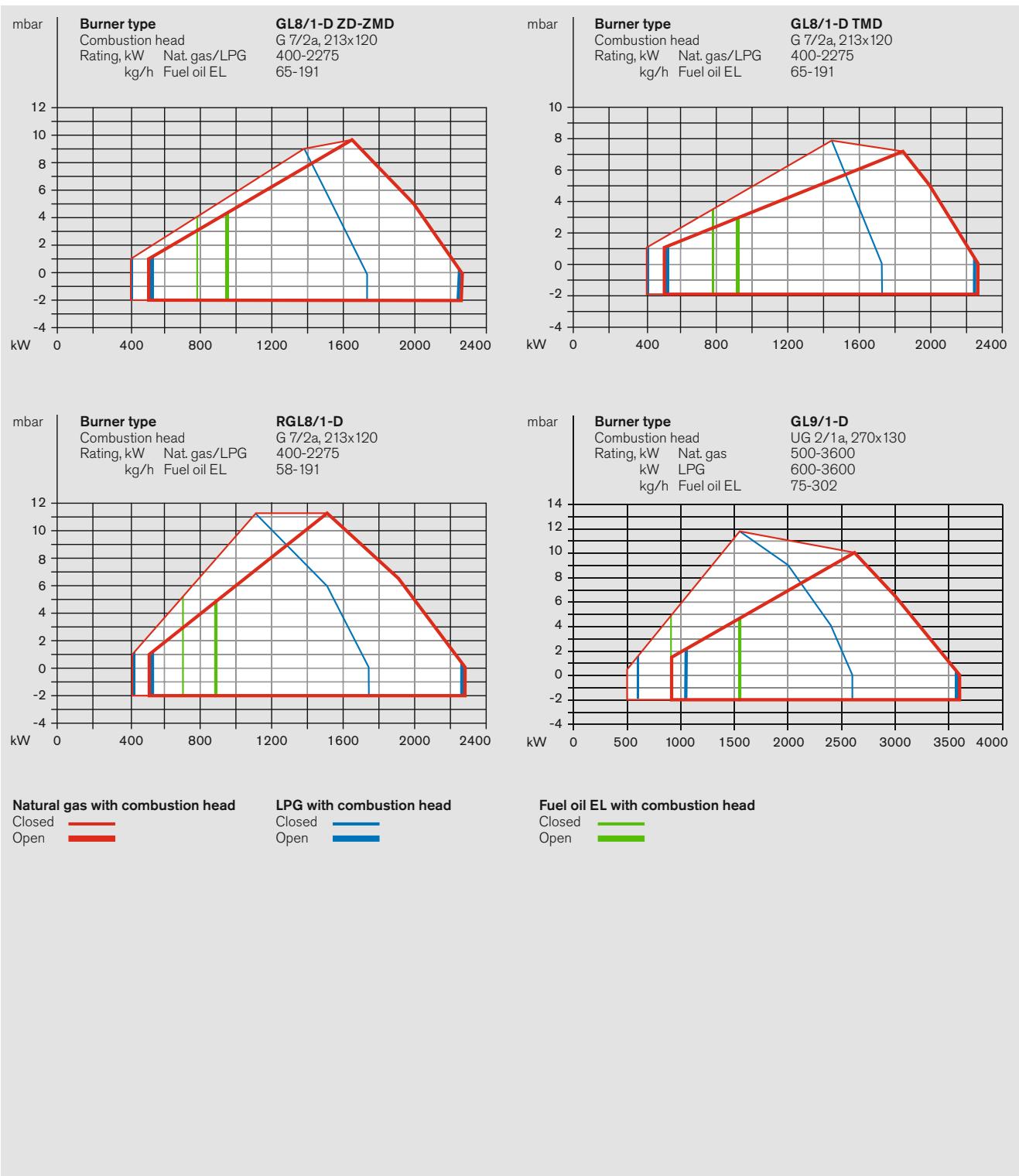
Burner operation with town gas or sewage gas

The plotted operational ranges should be reduced by 10 % when selecting burners for use with town gas or sewage gas.

Burner selection

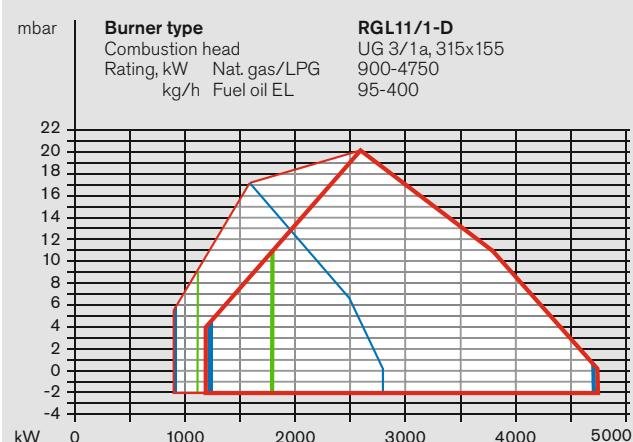
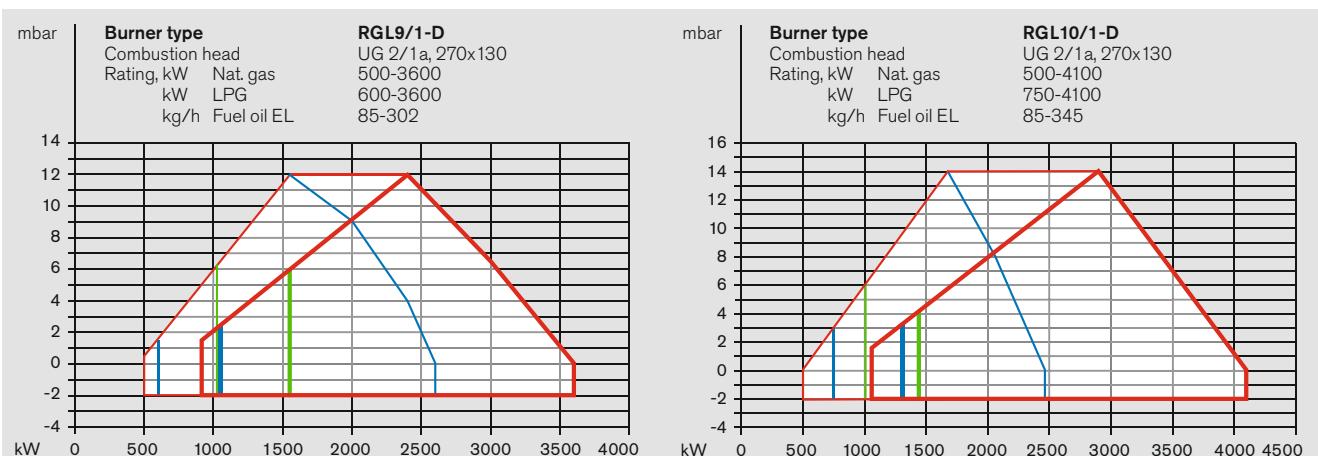
Dual-fuel burners





Burner selection

Dual-fuel burners



Capacity graphs certified in accordance with EN 676.

Stated ratings are based on an installation altitude of 500 m above sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.

Stated oil throughputs are based on a calorific value of 11.91 kWh/kg for fuel oil EL.

Natural gas with combustion head

Closed Open

LPG with combustion head

Closed Open

Fuel oil EL with combustion head

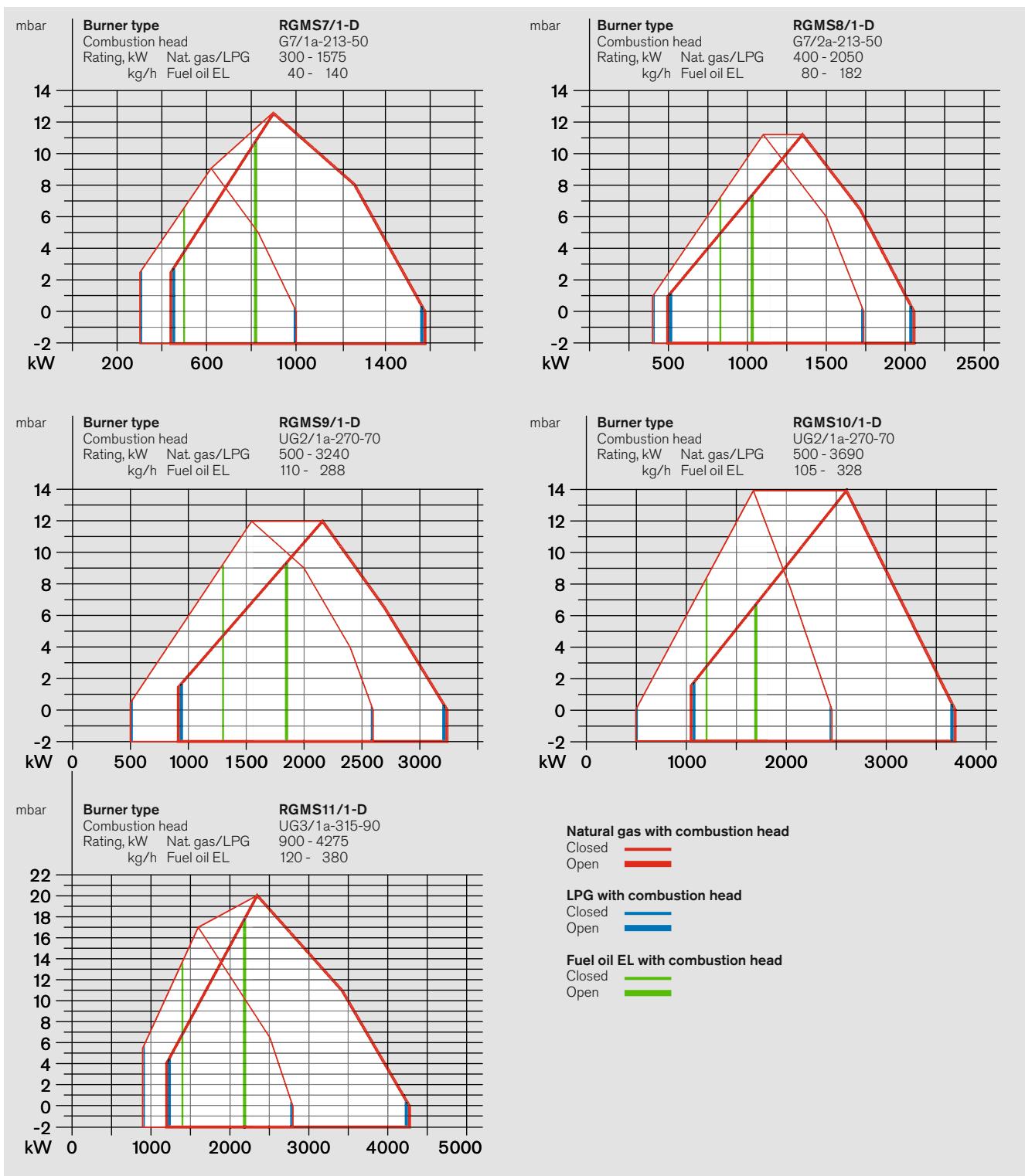
Closed Open

Burner operation with town gas or sewage gas

The plotted operational ranges should be reduced by 10 % when selecting burners for use with town gas or sewage gas.

Turndown when firing on oil

Maximum turndown for dual-fuel burners with regulating nozzles is 3:1. It must be ensured that the minimum load point is also within the burner's operational range.



Gas valve train sizing

Burner sizes 1 to 7

Burner size 1

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar					High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve					
	Nominal valve-train diameter					Nominal valve-train diameter					
	3/4"	1"	1 1/2"	2"	65		3/4"	1"	1 1/2"	2"	65
	Nominal diameter of gas butterfly					Nominal diameter of gas butterfly					
25	25	25	25	25	25	25	25	25	25	25	25

Natural gas E, $H_i = 37.26 \text{ MJ/mn}^3$ (10.35 kWh/mn^3), $d = 0.606$, $W_i = 47.84 \text{ MJ/mn}^3$

150	14	—	—	—	—	7	—	—	—	—
200	21	10	—	—	—	11	—	—	—	—
220	25	11	—	—	—	13	—	—	—	—
250	31	13	8	—	—	16	6	—	—	—
280	37	15	9	8	—	20	7	5	5	—
300	42	17	10	9	—	23	7	6	6	5
320	47	18	11	9	8	25	8	6	6	5
340	52	20	12	10	9	28	9	7	6	6

Natural gas LL, $H_i = 31.79 \text{ MJ/mn}^3$ (8.83 kWh/mn^3), $d = 0.641$, $W_i = 39.67 \text{ MJ/mn}^3$

150	18	9	—	—	—	9	—	—	—	—
200	28	12	—	—	—	15	5	—	—	—
220	33	14	9	—	—	18	6	—	—	—
250	42	16	10	8	—	22	7	5	5	—
280	51	19	11	9	8	27	8	6	6	5
300	58	22	12	10	9	31	9	7	6	6
320	65	24	13	10	9	35	10	7	7	6
340	73	26	14	11	9	39	11	8	7	6

LPG B/P, $H_i = 93.20 \text{ MJ/mn}^3$ (25.89 kWh/mn^3), $d = 1.555$, $W_i = 74.73 \text{ MJ/mn}^3$

150	—	—	—	—	—	—	—	—	—	—
200	11	—	—	—	—	6	—	—	—	—
220	13	—	—	—	—	7	—	—	—	—
250	16	8	—	—	—	8	—	—	—	—
280	18	9	—	—	—	10	—	—	—	—
300	20	10	—	—	—	11	—	—	—	—
320	23	11	—	—	—	12	5	—	—	—
340	25	12	8	—	—	14	6	—	—	—

Burner size 3

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar					High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve							
	Nominal valve-train diameter					80		Nominal valve-train diameter					
	3/4"	1"	1 1/2"	2"	65	80		3/4"	1"	1 1/2"	2"	65	80
	Nominal diameter of gas butterfly						Nominal diameter of gas butterfly						
25	25	40	40	40	40	40	25	25	40	40	40	40	40

Natural gas E, $H_i = 37.26 \text{ MJ/mn}^3$ (10.35 kWh/mn^3), $d = 0.606$, $W_i = 47.84 \text{ MJ/mn}^3$

300	41	16	9	—	—	—	22	6	—	—	—	—
350	54	20	10	8	—	—	29	8	5	—	—	—
400	69	25	12	9	—	—	37	10	6	6	—	—
450	86	30	14	11	9	—	46	12	7	7	6	5
500	105	36	16	12	9	9	56	14	8	8	6	6
550	126	42	18	13	10	9	68	17	9	9	7	6
600	149	49	21	15	11	10	80	19	10	10	8	7
650	174	56	23	16	12	11	93	22	11	11	9	8

Natural gas LL, $H_i = 31.79 \text{ MJ/mn}^3$ (8.83 kWh/mn^3), $d = 0.641$, $W_i = 39.67 \text{ MJ/mn}^3$

300	57	21	10	8	—	—	30	8	—	—	—	—
350	76	26	12	10	—	—	40	10	6	6	—	—
400	98	33	15	11	9	—	52	13	7	7	6	5
450	123	40	18	13	10	9	65	16	8	8	6	6
500	150	49	20	14	11	9	80	19	10	9	7	6
550	181	58	23	16	12	10	96	22	11	10	8	7
600	214	68	27	18	13	11	114	26	13	12	9	8
650	250	78	30	20	14	12	133	29	14	13	10	9

LPG B/P, $H_i = 93.20 \text{ MJ/mn}^3$ (25.89 kWh/mn^3), $d = 1.555$, $W_i = 74.73 \text{ MJ/mn}^3$

300	19	9	—	—	—	—	10	—	—	—	—	—
350	25	11	—	—	—	—	13	—	—	—	—	—
400	32	13	8	—	—	—	17	6	—	—	—	—
450	39	16	9	—	—	—	21	7	—	—	—	—
500	47	19	11	9	—	—	26	8	6	6	5	—
550	56	21	12	10	8	8	30	10	6	6	6	5
600	66	25	13	11	9	9	36	11	7	7	6	6
650	76	28	14	12	10	9	42	12	8	8	7	7

The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the sizing chart.

For burners firing town gas, please enquire.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Refer to the burner's rating plate for the maximum connection pressure.

Burner size 5

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar					High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve				
	Nominal valve-train diameter 1" 1½" 2" 65 80 100					Nominal valve-train diameter 1" 1½" 2" 65 80 100				
	Nominal diameter of gas butterfly 25 40 50 50 50					Nominal diameter of gas butterfly 25 40 50 50 50				

Natural gas E, $H_i = 37.26 \text{ MJ/mn}^3$ (10.35 kWh/mn³), d = 0.606, $W_i = 47.84 \text{ MJ/mn}^3$

500	35	16	11	9	—	14	8	7	5	—
600	49	20	14	10	9	19	10	9	7	6
700	64	26	17	12	10	9	25	12	11	8
800	82	32	20	14	11	10	31	15	13	10
900	102	39	24	16	13	12	38	18	15	11
1000	124	46	28	18	14	13	46	21	18	13
1125	155	56	32	20	15	13	56	25	21	14
1250	188	67	37	22	16	14	68	29	24	15

Natural gas LL, $H_i = 31.79 \text{ MJ/mn}^3$ (8.83 kWh/mn³), d = 0.641, $W_i = 39.67 \text{ MJ/mn}^3$

500	48	20	13	10	8	—	18	9	8	6	5	5
600	67	27	17	12	10	9	25	12	11	8	7	6
700	90	34	21	14	11	10	33	16	13	10	9	7
800	115	43	25	16	13	12	43	19	16	11	9	9
900	144	52	30	19	15	13	53	23	20	13	11	10
1000	176	63	36	22	16	14	64	28	23	15	12	11
1125	220	77	43	25	18	15	79	33	27	17	13	12
1250	270	93	50	28	20	16	95	39	31	19	14	12

LPG B/P, $H_i = 93.20 \text{ MJ/mn}^3$ (25.89 kWh/mn³), d = 1.555, $W_i = 74.73 \text{ MJ/mn}^3$

500	18	10	—	—	—	—	7	—	—	—	—	—
600	23	12	9	—	—	—	10	6	6	—	—	—
700	30	15	11	9	8	—	13	8	7	6	5	5
800	38	17	13	10	9	9	16	9	8	7	6	6
900	46	21	14	11	10	9	19	11	9	8	7	7
1000	56	24	16	12	11	10	22	12	11	9	8	7
1125	69	28	18	13	11	11	27	14	12	9	8	8
1250	83	33	21	15	12	11	32	16	14	10	9	8

Burner size 7

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar					High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve				
	Nominal valve-train diameter 1" 1½" 2" 65 80 100 125					Nominal valve-train diameter 1" 1½" 2" 65 80 100 125				
	Nominal diameter of gas butterfly 40 40 50 65 65 65 65					Nominal diameter of gas butterfly 40 40 50 65 65 65 65				

Natural gas E, $H_i = 37.26 \text{ MJ/mn}^3$ (10.35 kWh/mn³), d = 0.606, $W_i = 47.84 \text{ MJ/mn}^3$

800	74	31	15	10	9	8	—	23	18	8	6	5	5
900	92	38	17	12	10	9	9	29	22	10	7	6	6
1000	113	45	20	13	11	10	9	35	26	11	8	7	6
1100	135	54	23	15	12	10	10	41	31	13	9	8	7
1200	160	63	26	16	13	11	11	48	36	15	10	9	8
1400	215	83	33	20	15	13	12	64	47	18	12	10	9
1600	279	106	41	24	18	15	14	82	60	23	14	12	11
1750	—	126	47	27	20	16	15	98	71	26	16	14	11

Natural gas LL, $H_i = 31.79 \text{ MJ/mn}^3$ (8.83 kWh/mn³), d = 0.641, $W_i = 39.67 \text{ MJ/mn}^3$

800	105	42	18	12	10	9	8	32	24	10	7	6	6
900	131	52	22	14	11	10	9	39	29	12	8	7	6
1000	160	63	25	16	12	11	10	48	35	14	9	8	7
1100	193	75	29	18	14	12	11	57	42	16	11	9	8
1200	228	87	34	20	15	12	12	67	49	18	12	10	9
1400	—	117	44	25	18	14	13	90	65	24	14	12	11
1600	—	150	55	30	21	17	15	116	84	29	17	14	12
1750	—	178	64	34	24	18	16	138	99	34	19	16	13

LPG B/P, $H_i = 93.20 \text{ MJ/mn}^3$ (25.89 kWh/mn³), d = 1.555, $W_i = 74.73 \text{ MJ/mn}^3$

800	34	16	9	—	—	—	—	11	9	5	—	—	—
900	42	19	11	8	—	—	—	14	11	6	5	—	—
1000	50	23	12	9	8	—	—	17	13	7	6	5	5
1100	60	26	13	10	9	8	8	20	15	8	6	6	6
1200	70	30	15	11	10	9	9	23	18	9	7	6	6
1400	93	39	18	13	11	10	10	30	23	11	8	8	7
1600	120	49	22	15	13	11	11	38	29	13	10	9	8
1750	142	57	25	17	14	12	12	44	33	15	11	10	9

The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the sizing chart.

For burners firing town gas, please enquire.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Refer to the burner's rating plate for the maximum connection pressure.

Gas valve train sizing

Burner sizes 8 to 11

Burner size 8

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar						High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve					
	Nominal valve-train diameter						Nominal valve-train diameter					
	1½"	2"	65	80	100	125	1½"	2"	65	80	100	125
	Nominal diameter of gas butterfly						Nominal diameter of gas butterfly					
40	40	50	65	65	65	65	40	50	65	65	65	65

Natural gas E, $H_i = 37.26 \text{ MJ/mn}^3$ (10.35 kWh/mn^3), d = 0.606, $W_i = 47.84 \text{ MJ/mn}^3$)

1100	53	22	14	11	9	9	29	12	8	7	6	6
1200	62	25	15	12	10	9	34	13	9	7	7	6
1300	71	28	17	13	11	10	40	15	10	8	7	7
1400	82	31	18	14	11	11	46	17	11	9	8	8
1600	105	39	22	16	13	12	58	21	13	11	9	9
1800	131	48	26	19	14	13	73	25	15	12	10	10
2000	160	57	31	21	16	15	89	30	17	14	12	11
2250	200	70	37	25	18	16	111	36	20	16	13	12

Natural gas LL, $H_i = 31.79 \text{ MJ/mn}^3$ (8.83 kWh/mn^3), d = 0.641, $W_i = 39.67 \text{ MJ/mn}^3$)

1100	73	28	17	12	10	9	41	15	9	8	7	7
1200	86	32	19	14	11	10	48	17	10	9	7	7
1300	100	37	21	15	12	11	56	19	11	10	8	8
1400	115	42	23	16	13	12	64	22	13	10	9	8
1600	148	53	28	19	15	13	82	27	15	12	10	10
1800	185	65	34	23	17	15	103	33	18	14	12	11
2000	227	78	40	26	19	16	125	40	21	16	13	12
2250	285	96	48	31	21	18	—	49	25	19	15	14

LPG B/P, $H_i = 93.20 \text{ MJ/mn}^3$ (25.89 kWh/mn^3), d = 1.555, $W_i = 74.73 \text{ MJ/mn}^3$)

1100	25	13	9	8	—	—	14	7	5	5	—	—
1200	29	14	10	9	8	—	17	8	6	6	5	5
1300	33	16	11	9	8	—	19	9	7	6	6	6
1400	38	17	12	10	9	9	22	10	7	7	6	6
1600	48	21	14	11	10	10	27	12	8	8	7	7
1800	59	25	16	13	11	11	34	14	10	9	8	8
2000	71	29	18	14	12	12	41	16	11	10	9	9
2250	88	35	21	16	14	13	50	20	13	11	10	10

Burner size 9

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar						High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve					
	Nominal valve-train diameter						Nominal valve-train diameter					
	1½"	2"	65	80	100	125	1½"	2"	65	80	100	125
	Nominal diameter of gas butterfly						Nominal diameter of gas butterfly					
50	50	65	80	80	80	80	50	50	65	80	80	80

Natural gas E, $H_i = 37.26 \text{ MJ/mn}^3$ (10.35 kWh/mn^3), d = 0.606, $W_i = 47.84 \text{ MJ/mn}^3$)

1600	99	38	21	15	12	11	10	53	20	12	10	8	8
1800	124	47	25	18	13	12	11	66	24	14	11	9	9
2000	151	56	30	20	15	13	13	81	29	16	13	10	10
2200	182	66	35	23	17	15	14	97	34	19	14	12	11
2400	215	78	40	26	18	16	15	114	40	21	16	13	12
2800	289	103	51	32	22	19	17	—	52	27	20	15	14
3200	—	131	64	38	26	21	19	—	66	33	23	18	16
3500	—	155	74	44	29	24	21	—	77	38	27	20	18

Natural gas LL, $H_i = 31.79 \text{ MJ/mn}^3$ (8.83 kWh/mn^3), d = 0.641, $W_i = 39.67 \text{ MJ/mn}^3$)

1600	140	52	27	18	14	12	11	75	26	15	11	9	8
1800	176	64	33	21	15	13	13	93	32	17	13	10	10
2000	216	77	39	25	17	15	14	114	39	20	15	12	11
2200	259	92	45	28	19	16	15	137	46	23	17	13	12
2400	—	108	52	32	21	18	16	—	54	27	19	15	13
2800	—	143	68	40	26	21	19	—	71	34	24	1	16
3200	—	184	86	49	31	25	22	—	90	42	29	20	18
3500	—	218	101	57	34	27	24	—	106	49	33	23	20

LPG B/P, $H_i = 93.20 \text{ MJ/mn}^3$ (25.89 kWh/mn^3), d = 1.555, $W_i = 74.73 \text{ MJ/mn}^3$)

1600	45	20	13	11	9	9	9	25	11	8	7	6	6
1800	56	24	15	12	10	10	9	30	13	9	8	7	7
2000	67	28	17	13	11	11	10	37	16	10	9	8	8
2200	80	33	20	15	12	11	11	44	18	12	10	9	8
2400	94	38	22	16	13	12	12	51	21	13	11	10	9
2800	125	49	27	20	15	14	14	68	26	16	13	11	11
3200	161	61	33	23	18	16	15	87	33	19	15	13	12
3500	191	71	38	26	20	17	17	103	38	22	17	14	13

The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the sizing chart.

For burners firing town gas, please enquire.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Refer to the burner's rating plate for the maximum connection pressure.

Burner size 10

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar						High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve							
	Nominal valve-train diameter						Nominal valve-train diameter							
	1½"	2"	65	80	100	125	150	1½"	2"	65	80	100	125	150
	50	50	65	80	80	80	80	50	50	65	80	80	80	80
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m^3), $d = 0.606$, $W_i = 47.84 \text{ MJ/m}^3$														
2000	151	55	29	19	14	13	12	80	28	16	12	10	9	9
2200	181	66	34	22	16	14	13	96	33	18	13	11	10	10
2400	214	77	39	25	17	15	14	113	39	20	15	12	11	11
2600	250	89	44	28	19	16	15	132	45	23	17	13	12	12
2800	288	102	50	31	21	18	16	—	51	26	19	14	13	13
3200	—	130	63	37	24	20	18	—	65	32	22	17	15	15
3600	—	162	77	45	28	23	21	—	80	38	26	19	17	17
3950	—	193	90	52	32	26	23	—	94	44	30	21	19	18
LPG B/P, $H_i = 93.20 \text{ MJ/m}^3$ (25.89 kWh/m^3), $d = 1.555$, $W_i = 74.73 \text{ MJ/m}^3$														
2000	215	76	38	24	17	14	13	113	38	20	14	11	10	10
2200	259	91	45	27	18	16	14	136	45	23	16	12	11	11
2400	—	107	52	31	20	17	16	—	53	26	18	14	12	12
2600	—	124	59	35	23	19	17	—	61	30	21	15	14	13
2800	—	142	67	39	25	20	18	—	70	33	23	16	15	14
3200	—	183	85	48	29	24	21	—	89	41	28	19	17	16
3600	—	229	105	58	35	27	23	—	110	50	33	22	20	19
3950	—	273	124	68	39	30	26	—	131	59	38	25	22	21

The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the sizing chart.

For burners firing town gas, please enquire.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Refer to the burner's rating plate for the maximum connection pressure.

Burner size 11

Burner rating kW	Low-pressure supply (with FRS). Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar						High-pressure supply (with HP regulator). Flow pressure in mbar into double solenoid valve							
	Nominal valve-train diameter						Nominal valve-train diameter							
	1½"	2"	65	80	100	125	150	1½"	2"	65	80	100	125	150
	65	65	65	80	100	100	100	65	65	65	80	100	100	100
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m^3), $d = 0.606$, $W_i = 47.84 \text{ MJ/m}^3$														
3200	—	123	61	36	23	19	17	—	58	30	21	15	13	13
3400	—	138	68	40	24	20	18	—	64	34	23	16	14	14
3600	—	154	75	43	26	21	19	—	71	37	25	17	15	15
3800	—	170	83	47	28	22	20	—	79	40	27	18	16	15
4000	—	187	91	51	30	24	21	—	86	44	29	20	17	16
4400	—	225	107	60	34	27	23	—	103	51	34	22	19	18
4800	—	265	126	69	39	30	25	—	121	60	38	25	21	20
5100	—	298	140	77	42	32	27	—	135	66	42	27	23	21
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3$ (8.83 kWh/m^3), $d = 0.641$, $W_i = 39.67 \text{ MJ/m}^3$														
3200	—	174	84	47	28	22	19	—	80	40	26	17	15	14
3400	—	195	93	52	30	23	20	—	89	44	29	19	16	15
3600	—	217	103	57	32	25	21	—	99	49	32	20	17	16
3800	—	241	114	62	35	26	23	—	109	54	34	22	19	17
4000	—	266	125	68	38	28	24	—	120	58	37	23	20	18
4400	—	—	149	80	43	32	27	—	—	69	43	26	22	21
4800	—	—	175	93	49	36	29	—	—	80	50	30	25	23
5100	—	—	196	103	54	39	32	—	—	89	55	32	26	24
LPG B/P, $H_i = 93.20 \text{ MJ/m}^3$ (25.89 kWh/m^3), $d = 1.555$, $W_i = 74.73 \text{ MJ/m}^3$														
3200	157	57	31	21	15	14	13	82	28	17	13	11	10	10
3400	176	63	34	23	16	14	14	92	31	19	14	11	11	11
3600	196	70	37	24	17	15	14	103	34	20	15	12	11	11
3800	218	77	41	26	19	16	15	114	38	22	17	13	12	12
4000	240	84	44	28	20	17	16	126	41	24	18	14	13	12
4400	289	100	52	32	22	19	17	—	49	27	20	15	14	14
4800	—	117	60	37	24	21	19	—	56	31	23	17	16	15
5100	—	131	66	40	26	22	20	—	63	34	25	18	17	16

Order numbers

DMV Size	Gas and dual-fuel burners Order No.	DMV Size	Gas and dual-fuel burners Order No.	DMV Size	Gas and dual-fuel burners Order No.
Size 1					
Gas burners					
Type G1/1-E ZD					
R ¾	251 104 91	R ¾	251 304 91	R 1	151 514 91
R 1	251 114 91	R 1	251 314 91	R 1½	151 514 92
R 1½	251 114 92	R 1½	251 314 92	R 2	251 114 93
R 2	251 114 93	R 2	251 314 93	DN 65	251 144 91
DN 65	251 144 91	DN 65	251 344 91	DN 80	251 354 91
DN 80	251 154 91	DN 80	251 354 91	DN 100	251 364 91
Type G1/1-E ZMD					
R ¾	251 107 81	R ¾	251 307 81	R 1	251 117 81
R 1	251 117 81	R 1	251 317 81	R 1½	251 117 84
R 1½	251 117 84	R 1½	251 317 84	R 2	251 117 85
R 2	251 117 85	R 2	251 317 85	DN 65	251 147 81
DN 65	251 147 81	DN 65	251 347 81	DN 80	251 357 81
DN 80	251 157 81	DN 80	251 357 81	DN 100	251 367 81
Dual-fuel burners					
Type GL1/1-E ZD					
R ¾	255 104 91	R ¾	255 304 91	R 1	255 114 91
R 1	255 114 91	R 1	255 314 91	R 1½	255 114 92
R 1½	255 114 92	R 1½	255 314 92	R 2	255 114 93
R 2	255 114 93	R 2	255 314 93	DN 65	255 144 91
DN 65	255 144 91	DN 65	255 344 91	DN 80	255 354 91
DN 80	255 154 91	DN 80	255 354 91	DN 100	255 364 91
Type GL1/1-E ZMD					
R ¾	255 107 81	R ¾	255 307 81	R 1	255 117 81
R 1	255 117 81	R 1	255 317 81	R 1½	255 117 82
R 1½	255 117 82	R 1½	255 317 82	R 2	255 117 83
R 2	255 117 83	R 2	255 317 83	DN 65	255 147 81
DN 65	255 147 81	DN 65	255 347 81	DN 80	255 357 81
DN 80	255 157 81	DN 80	255 357 81	DN 100	255 367 81
Size 3					
Gas burners					
Type G3/1-E ZD					
R ¾	251 304 91	R ¾	251 304 91	R 1	151 514 91
R 1	251 314 91	R 1	251 314 91	R 1½	151 514 92
R 1½	251 314 92	R 1½	251 314 92	R 2	151 514 93
R 2	251 314 93	R 2	251 314 93	DN 65	151 544 91
DN 65	251 344 91	DN 65	251 344 91	DN 80	151 554 91
DN 80	251 354 91	DN 80	251 354 91	DN 100	151 564 91
DN 100	251 364 91	DN 100	251 364 91		
Type G3/1-E ZMD					
R ¾	251 307 81	R ¾	251 307 81	R 1	151 517 81
R 1	251 317 81	R 1	251 317 81	R 1½	151 517 84
R 1½	251 317 84	R 1½	251 317 84	R 2	151 517 85
R 2	251 317 85	R 2	251 317 85	DN 65	151 547 81
DN 65	251 347 81	DN 65	251 347 81	DN 80	151 557 81
DN 80	251 357 81	DN 80	251 357 81	DN 100	151 567 81
DN 100	251 367 81	DN 100	251 367 81		
Size 5					
Gas burners					
Type G5/1-D ZD					
R 1	151 514 91	R 1	151 514 91	R 1½	151 514 92
R 1½	151 514 92	R 1½	151 514 92	R 2	151 514 93
R 2	151 514 93	R 2	151 514 93	DN 65	151 544 91
DN 65	151 544 91	DN 65	151 544 91	DN 80	151 554 91
DN 80	151 554 91	DN 80	151 554 91	DN 100	151 564 91
DN 100	151 564 91	DN 100	151 564 91		
Type G5/1-D ZMD					
R 1	151 517 81	R 1	151 517 81	R 1½	151 517 84
R 1½	151 517 84	R 1½	151 517 84	R 2	151 517 85
R 2	151 517 85	R 2	151 517 85	DN 65	151 547 81
DN 65	151 547 81	DN 65	151 547 81	DN 80	151 557 81
DN 80	151 557 81	DN 80	151 557 81	DN 100	151 567 81
DN 100	151 567 81	DN 100	151 567 81		
Type G5/2-D ZD					
R 1	151 515 91	R 1	151 515 91	R 1½	151 515 92
R 1½	151 515 92	R 1½	151 515 92	R 2	151 515 93
R 2	151 515 93	R 2	151 515 93	DN 65	151 545 91
DN 65	151 545 91	DN 65	151 545 91	DN 80	151 555 91
DN 80	151 555 91	DN 80	151 555 91	DN 100	151 565 91
DN 100	151 565 91	DN 100	151 565 91		
Type G5/2-D ZMD					
R 1	151 518 81	R 1	151 518 81	R 1½	151 518 84
R 1½	151 518 84	R 1½	151 518 84	R 2	151 518 85
R 2	151 518 85	R 2	151 518 85	DN 65	151 548 81
DN 65	151 548 81	DN 65	151 548 81	DN 80	151 558 81
DN 80	151 558 81	DN 80	151 558 81	DN 100	151 568 81
DN 100	151 568 81	DN 100	151 568 81		

DMV Size	Gas and dual-fuel burners Order No.	DMV Size	Gas and dual-fuel burners Order No.	DMV Size	Gas and dual-fuel burners Order No.
Size 5					
Dual-fuel burners					
Type GL5/1-D ZD					
R 1	155 514 91	R 1	151 714 91	R 1	155 714 91
R 1½	155 514 92	R 1½	151 714 92	R 1½	155 714 92
R 2	155 514 93	R 2	151 714 93	R 2	155 714 93
DN 65	155 544 91	DN 65	151 744 91	DN 65	155 744 91
DN 80	155 554 91	DN 80	151 754 91	DN 80	155 754 91
DN 100	155 564 91	DN 100	151 764 91	DN 100	155 764 91
Type GL5/1-D ZMD					
R 1	155 517 81	R 1	151 717 81	R 1	155 717 81
R 1½	155 517 82	R 1½	151 717 82	R 1½	155 717 82
R 2	155 517 83	R 2	151 717 83	R 2	155 717 83
DN 65	155 547 81	DN 65	151 747 81	DN 65	155 747 81
DN 80	155 557 81	DN 80	151 757 81	DN 80	155 757 81
DN 100	155 567 81	DN 100	151 767 81	DN 100	155 767 81
Type RGL5/1-D ZMD					
R 1	656 517 81	R 1	656 717 81	R 1	656 717 81
R 1½	656 517 82	R 1½	656 717 82	R 1½	656 717 82
R 2	656 517 83	R 2	656 717 83	R 2	656 717 83
DN 65	656 547 81	DN 65	656 747 81	DN 65	656 747 81
DN 80	656 557 81	DN 80	656 757 81	DN 80	656 757 81
DN 100	656 567 81	DN 100	656 767 81	DN 100	656 767 81
Size 7					
Gas burners					
Type G7/1-D ZD					
R 1	155 514 91	R 1	151 714 91	R 1	155 714 91
R 1½	155 514 92	R 1½	151 714 92	R 1½	155 714 92
R 2	155 514 93	R 2	151 714 93	R 2	155 714 93
DN 65	155 544 91	DN 65	151 744 91	DN 65	155 744 91
DN 80	155 554 91	DN 80	151 754 91	DN 80	155 754 91
DN 100	155 564 91	DN 100	151 764 91	DN 100	155 764 91
DN 125	155 574 91	DN 125	151 774 91	DN 125	155 774 91
Type G7/1-D ZMD					
R 1	155 517 81	R 1	151 717 81	R 1	155 717 81
R 1½	155 517 82	R 1½	151 717 82	R 1½	155 717 82
R 2	155 517 83	R 2	151 717 83	R 2	155 717 83
DN 65	155 547 81	DN 65	151 747 81	DN 65	155 747 81
DN 80	155 557 81	DN 80	151 757 81	DN 80	155 757 81
DN 100	155 567 81	DN 100	151 767 81	DN 100	155 767 81
DN 125	155 577 81	DN 125	151 777 81	DN 125	155 777 81
Type GL7/1-D ZD					
R 1	155 714 91	R 1	155 717 81	R 1	155 717 81
R 1½	155 714 92	R 1½	155 717 82	R 1½	155 717 82
R 2	155 714 93	R 2	155 717 83	R 2	155 717 83
DN 65	155 744 91	DN 65	155 747 81	DN 65	155 747 81
DN 80	155 754 91	DN 80	155 757 81	DN 80	155 757 81
DN 100	155 764 91	DN 100	155 767 81	DN 100	155 767 81
DN 125	155 774 91	DN 125	155 777 81	DN 125	155 777 81
Type RGL7/1-D ZMD					
R 1	656 717 81	R 1	656 717 81	R 1	656 717 81
R 1½	656 717 82	R 1½	656 717 82	R 1½	656 717 82
R 2	656 717 83	R 2	656 717 83	R 2	656 717 83
DN 65	656 747 81	DN 65	656 747 81	DN 65	656 747 81
DN 80	656 757 81	DN 80	656 757 81	DN 80	656 757 81
DN 100	656 767 81	DN 100	656 767 81	DN 100	656 767 81
DN 125	656 777 81	DN 125	656 777 81	DN 125	656 777 81
Type RGMS7/1-D ZMD					
R 1½	658 717 83	R 1½	658 717 83	R 1½	658 717 83
R 2	658 717 84	R 2	658 717 84	R 2	658 717 84
DN 65	658 747 82	DN 65	658 747 82	DN 65	658 747 82
DN 80	658 757 85	DN 80	658 757 85	DN 80	658 757 85
DN 100	658 767 82	DN 100	658 767 82	DN 100	658 767 82
DN 125	658 777 82	DN 125	658 777 82	DN 125	658 777 82

Order numbers

DMV Size	Gas and dual-fuel burners Order No.	DMV Size	Gas and dual-fuel burners Order No.	DMV Size	Gas and dual-fuel burners Order No.
Size 8					
Gas burners					
Type G8/1-D ZD					
R 1½	151 814 92	R 1½	155 818 11	R 1½	151 917 82
R 2	151 814 93	R 2	155 818 12	R 2	151 917 83
DN 65	151 844 91	DN 65	155 848 11	DN 65	151 947 81
DN 80	151 854 91	DN 80	155 858 11	DN 80	151 957 81
DN 100	151 864 91	DN 100	155 868 11	DN 100	151 967 81
DN 125	151 874 91	DN 125	155 878 11	DN 125	151 977 81
Type G8/1-D ZMD					
R 1½	151 817 82	R 1½	155 814 92	R 1½	155 917 82
R 2	151 817 83	R 2	155 814 93	R 2	155 917 83
DN 65	151 847 81	DN 65	155 844 91	DN 65	155 947 81
DN 80	151 857 81	DN 80	155 854 91	DN 80	155 957 81
DN 100	151 867 81	DN 100	155 864 91	DN 100	155 967 81
DN 125	151 877 81	DN 125	155 874 91	DN 125	155 977 81
Type GL8/1-D TMD					
R 1½	155 817 82	R 1½	155 818 11	R 1½	155 917 82
R 2	155 817 83	R 2	155 818 12	R 2	155 917 83
DN 65	155 847 81	DN 65	155 848 11	DN 65	155 947 81
DN 80	155 857 81	DN 80	155 858 11	DN 80	155 957 81
DN 100	155 867 81	DN 100	155 868 11	DN 100	155 967 81
DN 125	155 877 81	DN 125	155 878 11	DN 125	155 977 81
Type GL8/1-D ZMD					
R 1½	155 818 82	R 1½	155 818 82	R 1½	155 918 82
R 2	155 818 83	R 2	155 818 83	R 2	155 918 83
DN 65	155 848 81	DN 65	155 848 81	DN 65	155 948 81
DN 80	155 858 81	DN 80	155 858 81	DN 80	155 958 81
DN 100	155 868 81	DN 100	155 868 81	DN 100	155 968 81
DN 125	155 878 81	DN 125	155 878 81	DN 125	155 978 81
Type RGL8/1-D ZMD					
R 1½	656 817 82	R 1½	656 817 82	R 1½	656 917 82
R 2	656 817 83	R 2	656 817 83	R 2	656 917 83
DN 65	656 847 81	DN 65	656 847 81	DN 65	656 947 81
DN 80	656 857 81	DN 80	656 857 81	DN 80	656 957 81
DN 100	656 867 81	DN 100	656 867 81	DN 100	656 967 81
DN 125	656 877 81	DN 125	656 877 81	DN 125	656 977 81
Type RGMS8/1-D ZMD					
R 1½	658 817 82	R 1½	658 817 82	R 1½	658 917 84
R 2	658 817 83	R 2	658 817 83	R 2	658 917 85
DN 65	658 847 83	DN 65	658 847 83	DN 65	658 947 83
DN 80	658 857 83	DN 80	658 857 83	DN 80	658 957 83
DN 100	658 867 83	DN 100	658 867 83	DN 100	658 967 83
DN 125	658 877 83	DN 125	658 877 83	DN 125	658 977 83
Type RGL9/1-D TMD					
R 1½	655 917 82	R 1½	655 917 82	R 1½	655 917 82
R 2	655 917 83	R 2	655 917 83	R 2	655 917 83
DN 65	655 947 81	DN 65	655 947 81	DN 65	655 947 81
DN 80	655 957 81	DN 80	655 957 81	DN 80	655 957 81
DN 100	655 967 81	DN 100	655 967 81	DN 100	655 967 81
DN 125	655 977 81	DN 125	655 977 81	DN 125	655 977 81
Type RGMS9/1-D ZMD					
R 1½	658 917 84	R 1½	658 917 84	R 1½	658 917 84
R 2	658 917 85	R 2	658 917 85	R 2	658 917 85
DN 65	658 947 83	DN 65	658 947 83	DN 65	658 947 83
DN 80	658 957 83	DN 80	658 957 83	DN 80	658 957 83
DN 100	658 967 83	DN 100	658 967 83	DN 100	658 967 83
DN 125	658 977 83	DN 125	658 977 83	DN 125	658 977 83
Type RGMS9/1-D ZMD					
R 1½	658 987 83	R 1½	658 987 83	R 1½	658 987 83
R 2	658 987 83	R 2	658 987 83	R 2	658 987 83
DN 65	658 997 83	DN 65	658 997 83	DN 65	658 997 83
DN 80	658 997 83	DN 80	658 997 83	DN 80	658 997 83
DN 100	658 997 83	DN 100	658 997 83	DN 100	658 997 83
DN 125	658 997 83	DN 125	658 997 83	DN 125	658 997 83

DMV Size	Gas and dual-fuel burners Order No.
-------------	--

Size 10

Gas burners

Type G10/1-D ZMD

R 1½	191 017 82
R 2	191 017 83
DN 65	191 047 81
DN 80	191 057 81
DN 100	191 067 81
DN 125	191 077 81
DN 150	191 087 81

DMV Size	Gas and dual-fuel burners Order No.
-------------	--

Size 11

Gas burners

Type G11/1-D ZMD

R 1½	191 117 82
R 2	191 117 83
DN 65	191 147 81
DN 80	191 157 81
DN 100	191 167 81
DN 125	191 177 81
DN 150	191 187 81

Dual-fuel burners

Type RGL10/1-D ZMD

R 1½	696 017 82
R 2	696 017 83
DN 65	696 047 81
DN 80	696 057 81
DN 100	696 067 81
DN 125	696 077 81
DN 150	696 087 81

Dual-fuel burners

Type RGL11/1-D ZMD

R 1½	696 117 82
R 2	696 117 83
DN 65	696 147 81
DN 80	696 157 81
DN 100	696 167 81
DN 125	696 177 81
DN 150	696 187 81

Type RGMS10/1-D ZMD

R 1½	698 017 84
R 2	698 017 85
DN 65	698 047 83
DN 80	698 057 83
DN 100	698 067 83
DN 125	698 077 83
DN 150	698 087 83

Type RGMS11/1-D ZMD

R 1½	698 117 83
R 2	698 117 84
DN 65	698 147 82
DN 80	698 157 82
DN 100	698 167 82
DN 125	698 177 82
DN 150	698 187 82

Note

If sliding-two-stage burners (ZM) are to modulate, this should be noted on your order. Modulating burners utilise servomotors with a different run-time.

* Not approved for use in Germany.

Special equipment

Description		G1/GL1	G3/GL3/RGL3
Hinged-flange limit switch		standard	standard
Downward-firing version		standard	standard
Air-inlet flange for duct connection		210 000 67	210 000 67
1300 mm oil hoses in lieu of 1000 mm	GL/RGL	210 003 00	210 003 00
Oil pressure gauge with ball valve	GL RGL	110 006 63 –	110 006 63 210 000 92
Vacuum gauge with ball valve	GL/RGL (oil-side)	110 006 64	110 006 64
Integral oil meter	GL	250 000 23	250 002 65
Combustion-head extension	G1-G3	by 100 mm by 200 mm by 300 mm	150 001 23 150 001 24 150 002 34
	GL1-GL3	by 100 mm by 200 mm by 300 mm	150 001 25 150 001 26 150 002 35
	RGL3	by 100 mm by 200 mm by 300 mm	– 150 006 29 150 006 30 150 006 31
1 burner-mounted timer, burners with inbuilt switchgear	G	210 000 69	210 000 69
2 burner-mounted timers, without electromagnetic clutch	G	210 000 70	210 000 70
Electromagnetic clutch for dual-fuel burners	GL (standard on RGL)	250 000 10	250 000 11
Flame sensor (UV cell) – in lieu of ionisation electrodes	G (standard on GL/RGL)	150 002 29	150 002 29
Feedback potentiometer fitted to servomotor (ZM-version burners)	220 Ω 1000 Ω	110 002 86 110 003 03	110 002 86 110 003 03
LGK 16.322 burner controller in lieu of LFL 1.322	G GL RGL	250 000 81 250 000 82 –	250 000 81 250 000 83 250 000 83
Solenoid valve for air-pressure switch test with continuously running fan or post-purge		250 000 54	250 000 54
Inbuilt switchgear for burners with LFL controller	G, version ZD G, version ZMD GL, version ZD GL, version ZMD	250 000 04 250 001 32 250 000 47 250 007 74	250 000 08 250 001 30 250 000 49 250 007 46
Inbuilt switchgear for burners with LFL controller and electromagnetic clutch	GL, version ZD GL, version ZMD	250 006 39 –	250 006 42 250 007 47
Inbuilt switchgear for burners with LFL controller and high-gas-pressure switch	G, version ZD G, version ZMD GL, version ZD	250 005 92 250 005 93 250 006 38	250 005 99 250 006 01 250 006 25
Inbuilt switchgear for burners with LFL controller, high- gas-pressure switch and electromagnetic clutch	GL, version ZD	250 006 40	250 006 44
Inbuilt switchgear for burners with LGK controller	G, version ZD G, version ZMD	250 000 76 250 001 77	250 000 78 250 005 19
Inbuilt switchgear for burners with LGK controller and electromagnetic clutch	GL, version ZD GL, version ZMD	250 007 10 –	250 006 47 250 007 49
Inbuilt switchgear for burners with LGK controller and high-gas-pressure switch	G, version ZD G, version ZMD GL, version ZD	250 005 94 250 005 97 250 007 53	250 006 04 250 006 03 250 006 27
Inbuilt switchgear for burners with LGK controller, high- gas-pressure switch and electromagnetic clutch	GL, version ZD	250 007 09	250 006 48

Other voltages and frequencies are available on application (no additional cost).

EN 676 stipulates that gas filters and gas pressure regulators form part of the burner supply (see Weishaupt accessories list).

Special equipment

Description		G5/GL5/RGL5	G7/GL7/RGL7	G8/GL8/RGL8
Hinged-flange limit switch		standard	standard	standard
Downward-firing version		standard	standard	standard
Air-inlet flange for duct connection		110 001 05	110 001 06	110 001 06
Oil pump	TA2 in lieu of J7	GL only	–	–
1300 mm oil hoses in lieu of 1000 mm	GL	150 000 47	150 000 47	150 000 47
	RGL	150 000 47	150 000 44	150 000 44
Oil-pressure gauge with ball valve	GL	110 000 79	110 000 79	110 000 79
	RGL	110 008 82	110 002 82	110 002 82
Oil-pressure gauge with ball valve (in return)	RGL	–	–	110 010 78
Vacuum gauge with ball valve	GL/RGL (oil-side)	110 005 69	110 005 69	110 005 69
Integral oil meter	GL	150 012 38	150 012 39	150 012 41
Combustion-head extension	G5–G10	by 100 mm	150 003 09	150 003 11
	G5–G11	by 200 mm	150 001 09	150 001 10
	G5–G11	by 300 mm	150 002 38	150 001 11
	GL5–GL9	by 100 mm	150 003 10	150 003 12
	GL5–GL9	by 200 mm	150 001 14	150 001 15
	GL5–GL9	by 300 mm	150 002 39	150 001 16
	GL8T+GL9T	by 100 mm	–	150 007 76
	GL8T+GL9T	by 200 mm	–	150 007 77
	GL8T+GL9T	by 300 mm	–	150 007 78
	RGL5–RGL10	by 100 mm	150 006 32	150 006 35
	RGL5–RGL11	by 200 mm	150 006 33	150 006 36
	RGL5–RGL11	by 300 mm	150 006 34	150 006 37
Inbuilt switchgear for dual-fuel burners with electromagnetic clutch (w/o high-gas-press. switch)	GL, version ZD	150 014 63	150 017 32	150 017 40
	GL, version ZMD	150 014 62	150 017 34	–
Inbuilt switchgear for dual-fuel burners without electromagnetic clutch	GL, version ZD	150 010 83	150 010 84	–
	GL, version ZMD	150 014 61	150 017 33	–
Inbuilt switchgear for gas burners	G, version ZD	150 006 54	150 006 56	150 007 37
	G, version ZMD	150 010 22	150 010 93	150 010 94
Inbuilt switchgear for gas burners with high-gas-pressure switch	G, version ZD	150 016 21	150 016 23	150 016 25
	G, version ZMD	150 016 22	150 016 24	150 016 26
Electromagnetic clutch for dual-fuel burners	GL (standard on RGL)	150 002 74	150 001 84	150 001 84
ORA2 flame sensor (UV cell) – in lieu of ionisation electrodes	G (standard on GL/RGL)	150 002 29	150 002 29	150 002 29
Feedback potentiometer fitted to servomotor (ZM and TM-version burners)	220 Ω	110 002 86	110 002 86	110 002 86
	1000 Ω	110 003 03	110 003 03	110 003 03
LGK16.333 controller in lieu of LFL 1.333	G	250 000 81	250 000 81	250 000 81
	GL	150 009 75	150 009 75	150 009 75
	RGL	150 009 75	150 009 75	150 009 75
Solenoid valve for air-pressure switch test with continuously running fan or post-purge		150 010 07	150 010 07	150 010 07

Other voltages and frequencies are available on application (no additional cost).

EN 676 stipulates that gas filters and gas pressure regulators form part of the burner supply (see Weishaupt accessories list).

Special equipment

Description		G9/GL9/RGL9	G10/RGL10	G11/RGL11
Hinged-flange limit switch		standard	standard	standard
Downward-firing version		standard	standard	standard
Air-inlet flange for duct connection		110 002 77	110 002 77	110 002 77
Oil pump	TA2 in lieu of J7	GL only	150 005 15	–
1300 mm oil hoses in lieu of 1000 mm	GL	150 000 47	–	–
	RGL	150 000 44	150 000 44	standard
Oil-pressure gauge with ball valve	GL	110 000 79	–	–
	RGL	110 002 82	110 002 82	110 002 82
Oil-pressure gauge with ball valve (in return)	RGL	110 010 78	110 010 78	110 010 78
Vacuum gauge with ball valve	GL/RGL (oil-side)	110 005 69	110 005 69	110 005 69
Integral oil meter	GL	150 012 42	–	–
Combustion-head extension	G5 to G10	by 100 mm	150 002 44	–
	G5 to G11	by 200 mm	150 002 45	190 000 14
	G5 to G11	by 300 mm	150 001 27	190 000 15
	GL5 to GL9	by 100 mm	150 002 50	–
	GL5 to GL9	by 200 mm	150 002 51	–
	GL5 to GL9	by 300 mm	150 001 28	–
	GL8T and GL9T	by 100 mm	150 006 97	–
	GL8T and GL9T	by 200 mm	150 006 89	–
	GL8T and GL9T	by 300 mm	150 006 90	–
	RGL5 to RGL10	by 100 mm	150 002 56	–
	RGL5 to RGL11	by 200 mm	150 002 57	190 000 16
	RGL5 to RGL11	by 300 mm	150 001 29	190 000 17
Inbuilt switchgear for gas burners with high-gas-pressure switch	G, version ZD	–	–	–
	G, version ZMD	150 016 89	150 017 67	–
Inbuilt switchgear for gas burners	G, version ZD	–	–	–
	G, version ZMD	150 017 01	150 017 99	–
Electromagnetic clutch for dual-fuel burners	GL/RGL	standard	standard	standard
ORA2 flame sensor (UV cell) – in lieu of ionisation electrodes	G (standard on GL/RGL)	150 002 29	150 002 29	150 002 29
Feedback potentiometer fitted to servomotor (ZM and TM-version burners)	220 Ω	110 002 86	110 002 86	110 002 86
	1000 Ω	110 003 03	110 003 03	110 003 03
LGK16.333 controller in lieu of LFL 1.333	G	250 000 81	250 000 81	250 000 81
	GL	150 009 75	–	–
	RGL	150 009 75	150 009 75	150 009 75
Solenoid valve for air-pressure switch test with continuously running fan or post-purge		150 010 07	150 010 07	150 010 07

Other voltages and frequencies are available on application (no additional cost).

EN 676 stipulates that gas filters and gas pressure regulators form part of the burner supply (see Weishaupt accessories list).

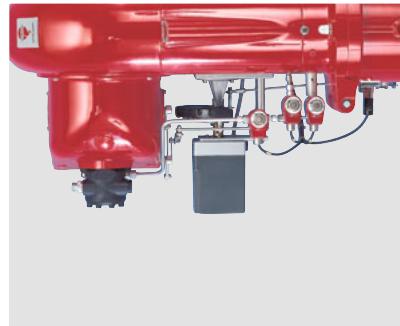
Scope of delivery



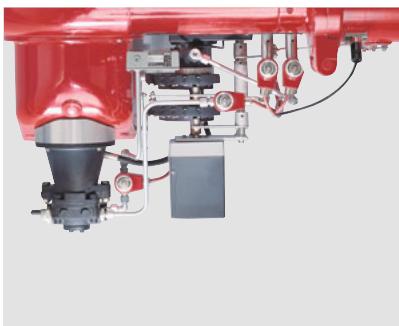
Two-stage gas burner (G... ZD)



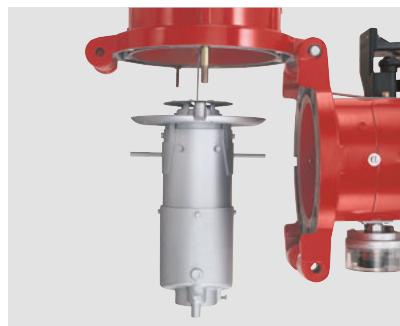
Sliding-two-stage/modulating gas burner (G... ZMD)



Regulating assembly, sliding-two-stage gas / two-stage oil burner (GL... ZMD)



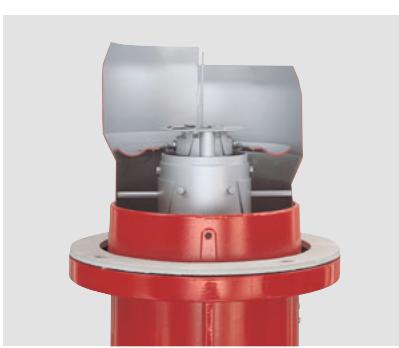
Regulating assembly, sliding-two-stage gas and oil burner (RGL... ZMD)



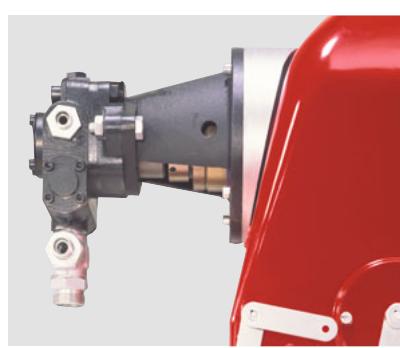
Hinged flange for servicing-friendly combustion head access



Gas burner with inbuilt switchgear



Flame tube can be adjusted to suit heat exchanger



Electromagnetic clutch



Pressure-side air regulation

Burners with integral switchgear (extra cost)

The necessary electrical components are fitted to the burner (control and motor fuses by others). Burner-mounted hours counters are also available.

Scope of delivery:

- 1 first-stage switch with "Burner On" lamp
- 1 second-stage switch
- 1 contactor
- 1 overload relay
- 1 auxiliary contactor
- 1 terminal strip

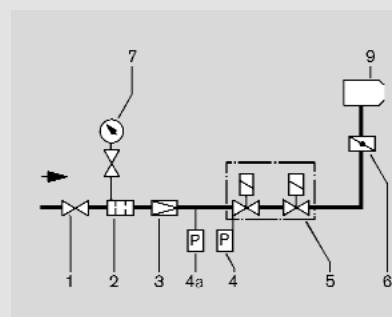
Burners without integral switchgear

The burner is equipped with a terminal strip. All electrical components have to be mounted in a separate control panel.

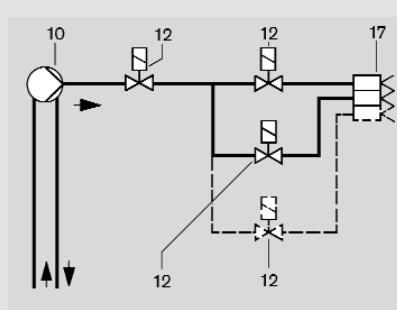
Scope of delivery:

- 1 terminal strip

Fuel systems



Burner sizes 5 to 7 (gas-side) **with DMV solenoid valves**

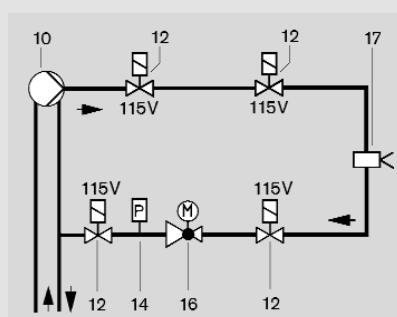
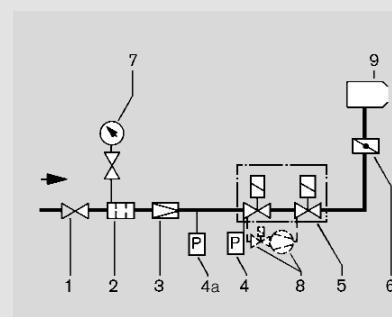


GL5 to GL8 dual fuel burners (two-stage oil-side)
GL8 to GL9 dual fuel burners (three-stage oil-side)

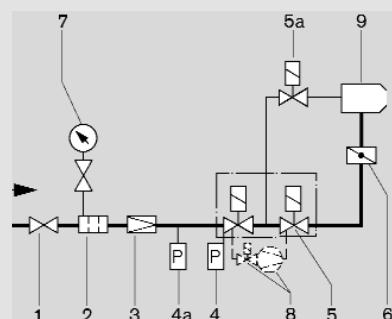
Legend

- 1 Ball valve *
- 2 Gas filter *
- 3 Pressure regulator (LP) *
- 4 Low-gas-pressure switch
- 4a High-gas-pressure switch (for TRD) *
- 5 Double solenoid valve (DMV)
- 5a Pilot-line solenoid valve
- 6 Gas butterfly valve
- 7 Pressure gauge with push-button valve *
- 8 VPS valve proving
- 9 Burner
- 10 Oil pump
- 11 Strainer
- 12 Oil solenoid valve, normally closed
- 13 Oil solenoid valve, normally open
- 14 Oil-pressure switch
- 15 Restricting orifice
- 16 Oil regulator
- 17 Nozzles for stage 1, 2, or 3 depending on regulation
- 18 Nozzle assembly with shut-off device

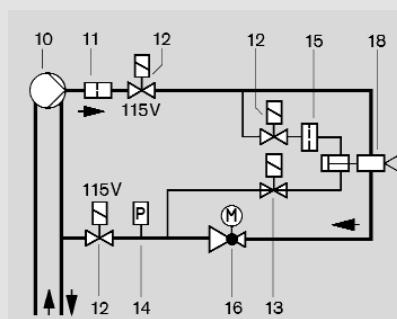
* Not included in burner price



RGL5 to RGL7 dual-fuel burners
(sliding-two-stage/modulating oil-side)

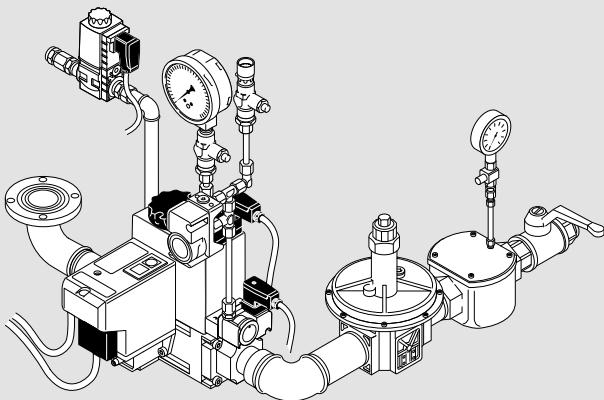


Burner sizes 8 to 11 (gas-side) **with DMV solenoid valves** and VPS valve proving

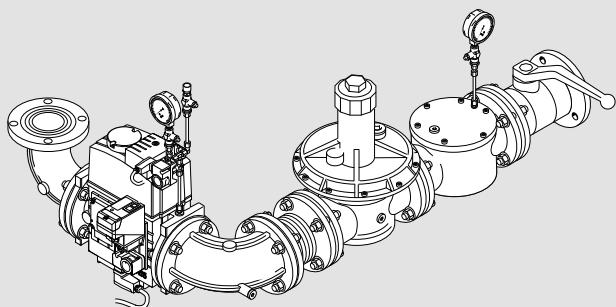


RGL8 to RGL11 dual-fuel burners
(sliding-two-stage/modulating oil-side)

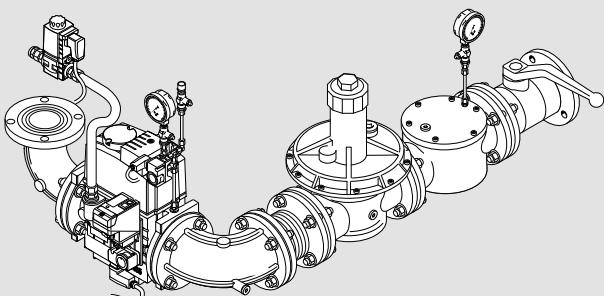
Installation examples



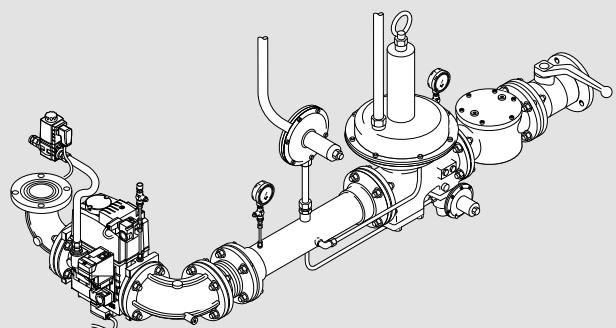
Low-pressure supply – Screwed valve train with DMV solenoid valve assembly and pilot line*



Low-pressure supply – Flanged valve train with DMV solenoid valve assembly, no pilot line*



Low-pressure supply – Flanged valve train with DMV solenoid valve assembly and pilot line*



High-pressure supply – Flanged valve train with DMV solenoid valve assembly and pilot line*

The installation examples above show typical arrangements of basic gas valve trains, i.e. with DMV solenoid valves and other gas-valve-train components.

Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler-door hinges. The pilot-line solenoid valve can be connected to either side of the burner.

Compensator

To enable a tension free mounting of the valve train, the fitting of a compensator is recommended.

Break points in the valve train

Break points in the valve train should be provided to enable the door of the heat exchanger to be swung open. The main gas line is best separated at the compensator.

Support of the valve train

The valve train should be properly supported in accordance with the site conditions. See the Weishaupt accessories list for various valve-train-support components.

Gas meter

A gas meter must be installed to measure gas consumption during commissioning.

* Pilot lines on burner sizes 8 to 11 only.

Technical data

Sizes 1 to 3

Description		G1/GL1	G3/GL3/RGL3
230/400 V, 3 ~ burner motor	Type	W-D90/90-2/1K0	W-D90/90-2/1K0
Nominal rating	kW	0.9	0.9
Current draw at 230/400 V	A	3.8/2.2	3.8/2.2
Motor prefusing	A	6	6
Speed	rpm	2820	2880
Fan wheel		galvanised	galvanised
Ignition unit	Type	W-ZG 02/2	W-ZG 02/2
Burner controller for G, GL and RGL-type burners	Type	LFL 1.333	LFL 1.333
Servomotor			
– Single and two-stage (Z)	(8 s run time)	Type	-w- 1055/80
– Sliding-two-stage (ZM)	(20 s run time.)	Type	SQM 10.15562
– Modulating (ZM)	(42 s run time)	Type	SQM 10.16562
Integral oil pump (dual-fuel burners)	GL RGL	Type Type	AE67C – AJ6CE
Oil solenoid valve 1/8" 115 V 1/8"	GL (x 3) RGL (x 4)	Type Type	7121ZBG1 KRT0 – 7121ZBG1 KRT0 121 K 2423
Restricting orifice on oil solenoid valve 2	ø mm	1.2	1.2
Oil-pressure switch, 1 - 10 bar	Type	–	900.2378
Oil hoses DN / length	DN / mm	8 / 1000	8 / 1000
Weight			
Gas burner (excluding DMV and fittings)	kg (approx.)	39	43
Dual-fuel burner (excluding DMV and fittings)	kg (approx.)	42	47

Technical data Sizes 5 to 8

Description		G5/GL5/RGL5	G7/GL7/RGL7/RGMS7	G8/GL8/RGL8/RGMS8
230/400 V, 3 ~ burner motor	Type	W-D90/90-2/1K5	W-D112/110-2/3K0	–
400 V, 3 ~ burner motor	Type	–	–	W-D112/140-2/5K0
Nominal rating	Type	1.5	3	4.8
Current draw at 230/400 V	A	6.0/3.5	10.5/6	–
Current draw at 400 V	A	–	–	9.5
Motor prefusing	A	10	16	25 (20) ¹⁾
Speed	rpm	2800	2900	2900
Fan wheel		galvanised	galvanised	galvanised
Ignition unit	Type	W-ZG02/2	W-ZG02/2	W-ZG02/2
Burner controller for G, GL, and RGL-type burners	Type	LFL 1.333	LFL 1.333	LFL 1.333
Servomotor				
– Two-stage (Z)	(8 s run time)	Type	-w- 1055/80	-w- 1055/80
– Sliding-two-stage (ZM)	(20 s run time)	Type	SQM 10.15562	SQM 10.15562
– Modulating (ZM)	(42 s run time)	Type	SQM 10.16562	SQM 10.16562
Integral oil pump (dual-fuel burners)	GL RGL, RGMS	Type Type	J6 J6	J6 TA2
Oil solenoid valves	230 V, 1/8" 230 V, 1/8"	GL	121 K 2423 7121 ZBG1 KRT0	121 K 2423 7121 ZBG KRT0
	115 V, 1/4"	RGL	121 K 6220	121 K 6220
	115 V, 1/8"	Type	121 K 2423	121 K 2423
	115 V, 3/8" (supply)	Type	–	–
	115 V, 3/8" (return)	Type	–	–
	230 V, 1/8"	Type	–	121 K 2423
	230 V, 1/8"	Type	–	122 K 9321
Oil-pressure switch, 1 - 10 bar	RGL	Type	900.2378 or DSA 46 F001	900.2378 or DSA 46 F001
Oil hoses	DN / length	DN / mm	13 / 1000	13 / 1000 (GL) 20 / 1000 (RGL) 20 / 1300 (RGMS)
Weight		kg (approx.)	55	76
Gas burner (excluding DMV and fittings)		kg (approx.)	55	85
Dual-fuel burner (excluding DMV and fittings)		kg (approx.)	55	91

¹⁾ With star-delta start.

Standard burner motor: Insulation Class F, IP 54 protection

Note: If the oil supply pressure is greater than 2.0 bar, pump type E6 must be used in lieu of type J6.

Technical data

Sizes 9 to 11

Description			G9/GL9/RGL9/RGMS9	G10/RGL10/RGMS10	G11/RGL11/RGMS11
400 V, 3 ~ burner motor	Type	W-D132/120-2/6K5	W-D132/170-2/10K0	W-D132/210-2/12K0	
Nominal rating	kW	6.5	10	12	
Current draw at 400 V	A	13.5	19	23	
Motor prefusing	A	35 (25) ¹⁾	50 (35) ¹⁾	63 (35) ¹⁾	
Speed	rpm	2900	2850	2850	
Fan wheel		green	blue	blue	
Ignition unit	Type	W-ZG02/2	W-ZG02/2	W-ZG02/2	
Burner controller for G, GL, and RGL-type burners	Type	LFL 1.333	LFL 1.333	LFL 1.333	
Servomotor					
– Sliding-two-stage (ZM)	(20 s run time)	Type	SQM 10.15562	SQM 10.15562	SQM 10.15562
– Modulating (ZM)	(42 s run time)	Type	SQM 10.16562	SQM 10.16562	SQM 10.16562
Integral oil pump (dual-fuel burners)	GL RGL, RGMS	Type Type	J6/J7/TA2 ²⁾ TA3	– TA3	– TA4
Oil solenoid valves	230 V 1/8"	GL	121 K 6220	–	–
	230 V 1/8"	Type	121 K 2423	–	–
	115 V 3/8" (supply)	RGL, RGMS	321 H 2322	321 H 2322	321 H 2322
	115 V 3/8" (return)	Type	121 G 2320	121 G 2320	121 G 2320
	230 V 1/8"	Type	121 K 2423	121 K 2423	121 K 2423
	230 V 1/8"	Type	122 K 9321	122 K 9321	122 K 9321
Oil-pressure switch, 1 - 10 bar	RGL, RGMS	Type	900.2378 or DSA 46 F001	900.2378 or DSA 46 F001	900.2378 or DSA 46 F001
Oil hoses	DN / length	GL RGL RGMS (supply, return)	DN / mm 20 / 1000 20 / 1300, 20 / 1000	13 / 1000 20 / 1000 20 / 1300, 20 / 1000	25 / 1300 25 / 1500, 25 / 1300
Weight					
Gas burner (excluding DMV and fittings)		kg (approx.)	130	131	157
Dual-fuel burner (excluding DMV and fittings)		kg (approx.)	136	137	167

¹⁾ With star-delta start.

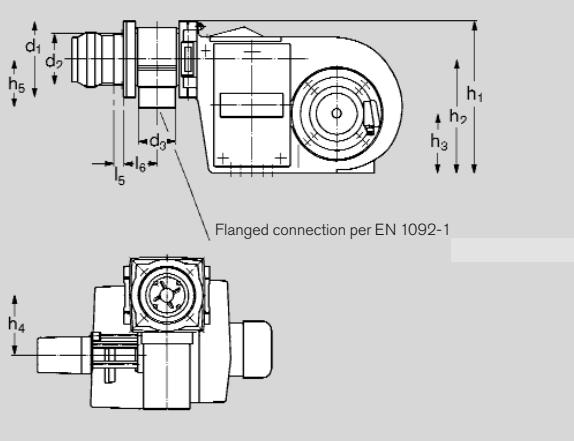
²⁾ J7 pump suitable for capacities up to 250 kg/h. Capacities above 250 kg/h require a TA2 pump (additional cost item)

Standard burner motor: Insulation Class F, IP 54 protection

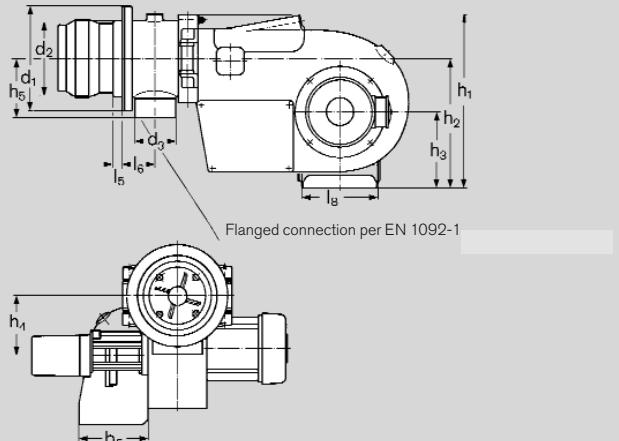
Note: If the oil supply pressure is greater than 2.0 bar, pump types E6 and E7 must be used in lieu of types J6 and J7.

Dimensions

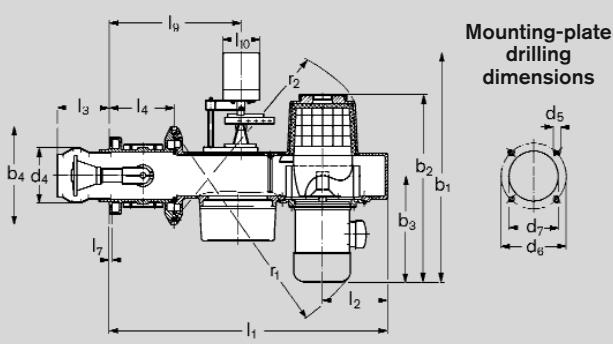
Sizes 1 and 3



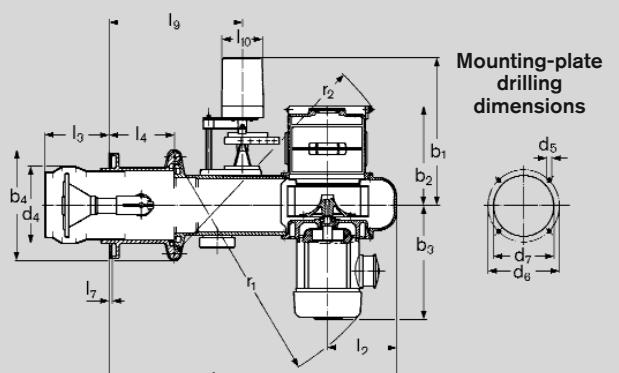
Sizes 5 to 11



Mounting-plate drilling dimensions



Mounting-plate drilling dimensions



Burner size	Dimensions in mm															
	l_1	l_2	l_3	l_4	l_5	l_6	l_7	l_8	l_9 ①	l_9 ②	l_{10} ①	l_{10} ②	b_1 ① ③	b_1 ②	b_2	b_3
1	685	168	129	168	35	88	8	—	312	342	110	120	543	653	501	275
3	805	188	132	188	28	98	8	—	392	382	110	120	570	680	529	295
5	868	200	177	208	42	108	8	238	451	421	110	120	275	390	275	305
7	965	225	257	228	52	118	8	251	514	484	110	120	305	415	326	330
8	965	225	230	228	52	118	8	251	484	514	110	120	229	—	326	370
9	1158	300	233	248	62	128	8	391	—	523	—	120	515	—	357	425
10	1158	300	233	248	62	128	8	391	—	523	—	120	553	—	395	464
11	1198	300	271	288	82	148	8	391	—	563	—	120	545	—	385	484
	b_4	b_5	h_1	h_2	h_3	h_4	h_5	d_1	d_2	d_3	d_4	d_5	d_6 ④	d_7	r_1	r_2
1	248	—	388	290	150	175	130	195	129	DN25	127	M8	160-170	135	550	590
3	280	—	430	325	170	175	140	220	154	DN40	160	M10	186	165	650	670
5	312	200	494	373	220	195	162	260	195	DN50	200	M10	235	210	680	725
7	355	229	560	415	245	195	182	330	235	DN65	250	M12	298	270	720	800
8	355	229	560	415	245	195	182	330	235	DN65	265	M12	298	270	740	840
9	490	229	675	482	260	200	212	380	300	DN80	325	M12	330	305	960	1065
10	490	229	675	482	260	200	212	380	300	DN80	325	M12	330	305	960	1065
11	490	229	675	482	260	200	272	450	340	DN100	380	M12	400	385/360 ⑤	990	1065

① Z-version burners

② ZM-version burners

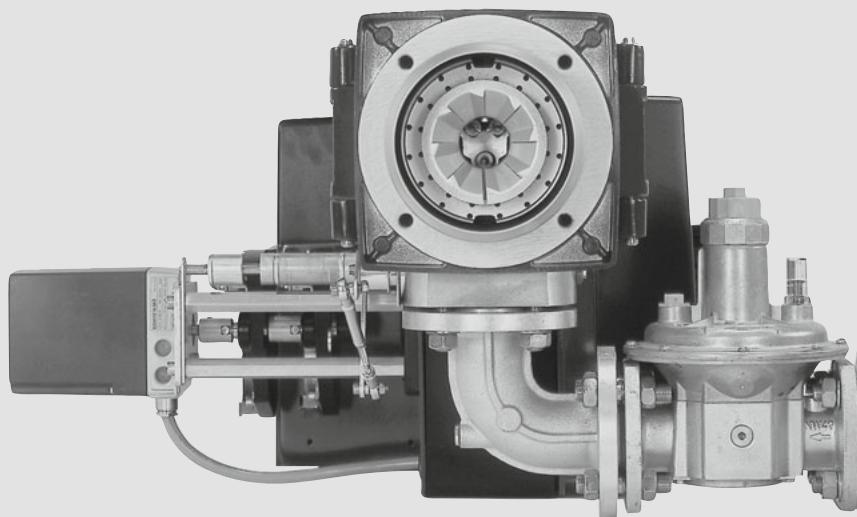
③ Dimension applies to RGL-type burners – It should be reduced by 70 mm (ZM-version) or 180 mm (Z-version) on G and GL-type burners.

④ EN 226 revised standard boiler/burner connection dimensions. Boilers rated from 72 – 150 kW now have a PCD of 170 mm.

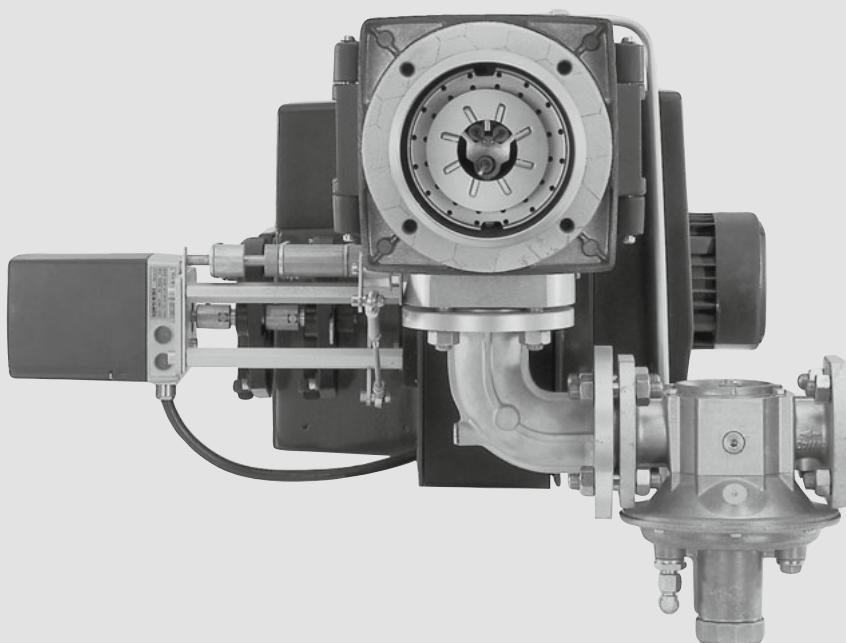
⑤ Burner head can only be removed with boiler mounting plate.

High-turndown gas burners Sizes 1 to 7, versions ZMA and ZMI

ZMA-version burner



ZMI-version burner (no CE-PIN)



Description

ZMA and ZMI version Weishaupt gas burners were developed especially with industrial applications in mind. These burners, with their large turn-down ranges, are designed for use on process plant.

The burners are notable for a variety of interesting features:

- Large capacity and range of applications
- Automatic sequence of operations
- Combustion-chamber pre-purging
- Reliable flame monitoring
- Stable fan characteristics – good combustion behaviour
- Quiet operation
- Burner housing can be hinged open
- Simple installation, adjustment and maintenance thanks to readily accessible components

Fuels

Burner version	Gas type
ZMA	Natural gas E, LL
ZMI	Natural gas E, LL LPG B/P

Regulation

Depending on the fuel, burner size, and customer requirements, the compound regulation of air and fuel can be:

- Sliding-two-stage
- Modulating; the standard sliding-two-stage burner can modulate when equipped with a 45 s servomotor and a suitable PID controller)

The servomotor on sliding-two-stage and modulating burners has a maximum running time of 45 s, providing for a slower change in burner throughput. A cam-band provides for the compound regulation of the air damper and gas butterfly valve.

With sliding two stage regulation, the burner has fixed partial and full-load setpoints, and the burner moves to one position or the other depending on the heat demand. There are no rapid changes of fuel throughput.

With modulating regulation, the burner's output, within its operating range, is continuously regulated to match to the current heat demand.

Zero governor

The ZMI versions of Weishaupt gas burners are additionally equipped with a zero governor, which is fitted as close to the burner head as possible in order to eliminate the effect of any valve train pressure losses.

The zero governor is connected to the burner's airflow upstream of the fan by an impulse line.

A higher pressure from the burner's fan results in a higher gas pressure at the outlet of the zero governor. A lower fan pressure results in a lower gas pressure at the outlet of the zero governor.

ZMA-version burners are not additionally equipped with a zero governor; rather the usual governor is fitted as close to the burner head as possible. When connected to a high-pressure gas supply, the low-pressure governor is required in addition to a high-pressure regulator set.

Air regulation

The special air damper on ZMA and ZMI-version gas burners is almost tight in the closed position. This makes the large turndown possible.

Permissible ambient conditions

- Suitable for operation indoors only
- For plant in unheated areas, certain further measures may be required (please enquire)

Notes on operation

ZMA and ZMI-version burners are only suitable for use on process plant if the following fundamental conditions are met:

- The flame must not be impeded in the combustion chamber by process-specific flue-gas recirculation or by secondary air.
- A flue-gas sampling point must be available prior to dilution by any other sources.
- A flame viewing port must be available.
- A gas-flow meter/throughput indicator is essential for setting the burner.

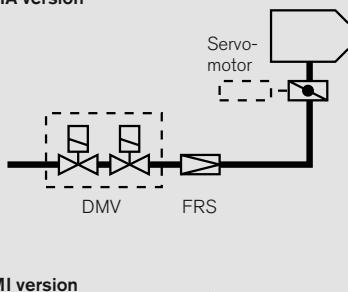
Gas-side burner regulation

Gas-fired operation

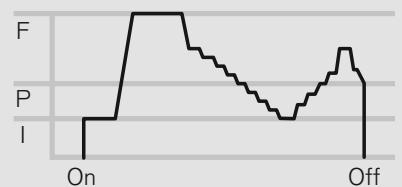
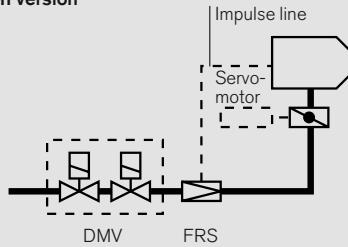
Sliding-two-stage or modulating

- When the burner starts, gas is released by opening the solenoid valves. The gas butterfly valve releases sufficient gas for ignition load.
- A slow-running servomotor (42 s run-time) drives the gas butterfly valve to its full-load position.
- The servomotor drives the gas butterfly valve to adjust burner capacity between partial load and full load. The zero governor or FRS pressure regulator is immediately upstream of the gas butterfly valve
- Sliding-two-stage burners and modulating burners have differing electrical controls.

ZMA version



ZMI version



Above: sliding-two-stage

Below: modulating

F = full load, P = partial load, I = ignition load

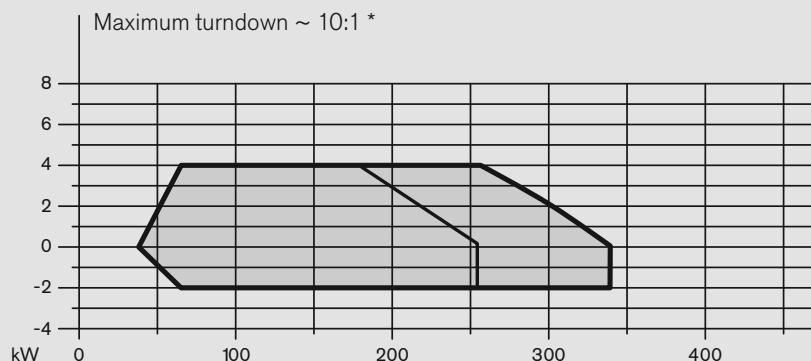
Burner selection

Gas burners, version ZMA

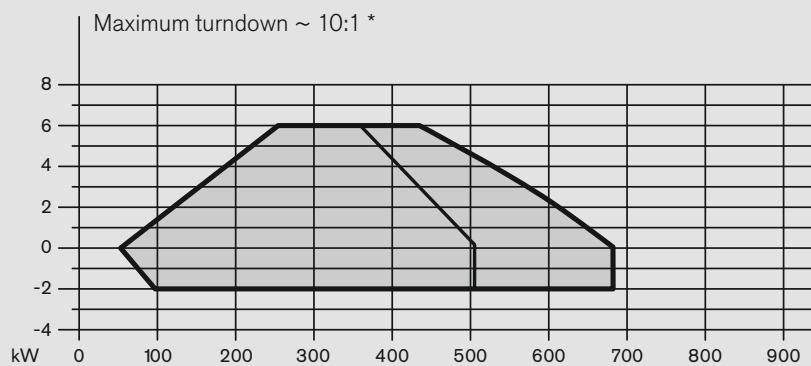
Burner type G1/1-E
 Version ZMA
 Combustion head G1/2a-115-90
 Rating, kW 35-335
 CE-PIN CE-0085AP0518

Plotted operational ranges represent maximal values measured on idealised flame tubes in accordance with EN 676.

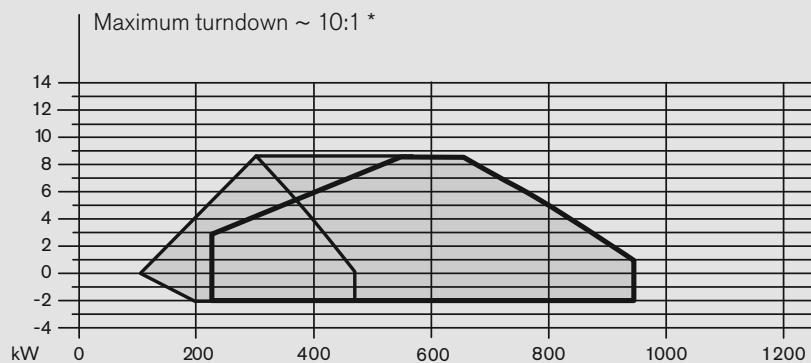
Stated ratings are based on an air temperature of 20 °C and an installation altitude of 500 m above sea level.



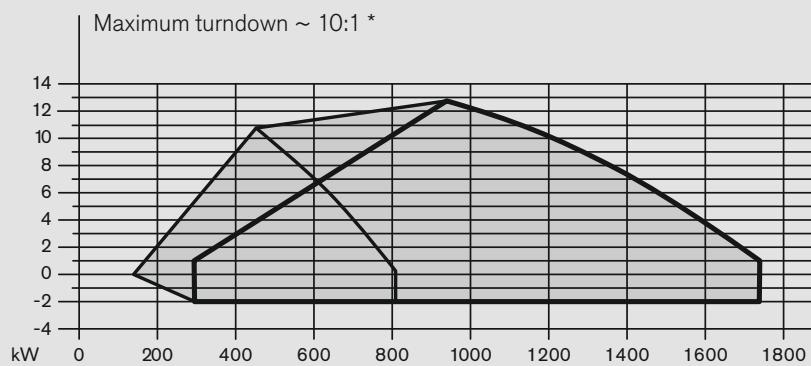
Burner type G3/1-E
 Version ZMA
 Combustion head G3/1a-133-100
 Rating, kW 50-630
 CE-PIN CE-0085AP0520



Burner type G5/1-D
 Version ZMA
 Combustion head G5/1a-173-100
 Rating, kW 100-940
 CE-PIN CE-0085AP0523



Burner type G7/1-D
 Version ZMA
 Combustion head G7/1a-213-110
 Rating, kW 150-1750
 CE-PIN CE-0085AP0385



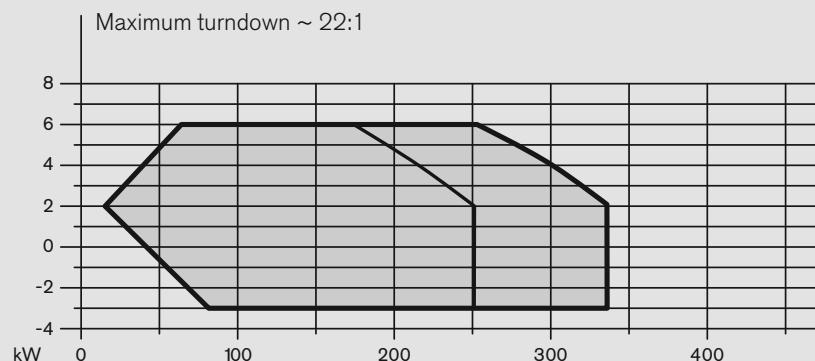
* The turndown ratio depends on the plant's full and partial load points, and is usually not more than 7:1.

— Combustion head "open"
 — Combustion head "closed"

Burner selection

Gas burners, version ZMI

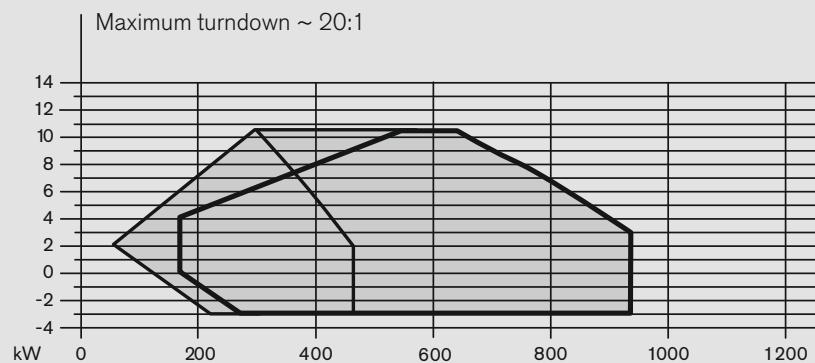
Burner type _____ G1/1-E
 Version _____ ZMI
 Combustion head _____ G1/2a-115-90
 Rating, kW _____ 15-335
 No CE-PIN



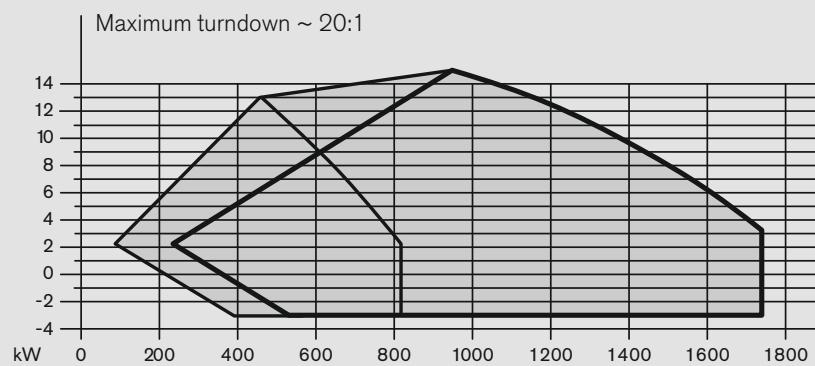
Burner type _____ G3/1-E
 Version _____ ZMI
 Combustion head _____ G3/1a-133-100
 Rating, kW _____ 30-630
 No CE-PIN



Burner type _____ G5/1-D
 Version _____ ZMI
 Combustion head _____ G5/1a-173-100
 Rating, kW _____ 50-940
 No CE-PIN



Burner type _____ G7/1-D
 Version _____ ZMI
 Combustion head _____ G7/1a-213-110
 Rating, kW _____ 90-1750
 No CE-PIN



Plotted operational ranges represent maximal values measured on idealised flame tubes in accordance with EN 676.

Stated ratings are based on an air temperature of 20 °C and an installation altitude of 500 m above sea level.

— Combustion head "open"
 — Combustion head "closed"

Gas valve train sizing

Burner sizes 1 and 3, version ZMA

Burner size 1

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)				High pressure supply (Flow pressure in mbar into double solenoid valve)			
		Nominal valve-train diameter				Nominal valve-train diameter			
		3/4"	1"	1 1/2"	2"	3/4"	1"	1 1/2"	2"
		Nominal diameter of gas butterfly				Nominal diameter of gas butterfly			
		25	25	25	25	25	25	25	25
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m³), d = 0.606									
150	2	12	—	—	—	10	7	6	5
200	3	18	10	—	—	15	9	7	6
220	3	21	11	—	—	18	10	7	7
250	4	26	13	8	—	22	11	8	7
280	4	31	15	9	8	26	13	9	8
300	5	35	17	10	9	29	14	10	9
320	5	39	18	11	9	32	15	10	9
340	5	43	20	12	10	36	17	11	10
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3$ (8.83 kWh/m³), d = 0.641									
150	3	15	9	—	—	13	8	6	6
200	3	24	12	—	—	20	10	8	7
220	4	28	14	9	—	23	12	8	7
250	4	35	16	10	8	29	14	9	8
280	5	42	19	11	9	35	16	11	9
300	5	48	22	12	10	40	18	11	10
320	6	54	24	13	10	44	19	12	10
340	6	60	26	14	11	49	21	13	11

Burner size 3

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)						High pressure supply (Flow pressure in mbar into double solenoid valve)					
		Nominal valve-train diameter						Nominal valve-train diameter					
		3/4"	1"	1 1/2"	2"	65	80	3/4"	1"	1 1/2"	2"	65	80
		Nominal diameter of gas butterfly						Nominal diameter of gas butterfly					
		40	40	40	40	40	40	40	40	40	40	40	40
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m³), d = 0.606													
300	3	30	12	9	—	—	—	25	10	8	7	6	6
350	4	40	15	10	8	—	—	32	12	10	8	7	7
400	4	51	19	12	9	—	—	41	14	11	9	8	7
450	5	63	22	14	11	9	—	50	16	13	10	8	8
500	5	76	26	16	12	9	9	61	19	15	11	9	8
550	6	91	31	18	13	10	9	72	21	17	13	10	9
600	6	107	36	21	15	11	10	85	25	19	14	11	10
650	7	125	41	23	16	12	11	99	28	22	16	12	10
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3$ (8.83 kWh/m³), d = 0.641													
300	4	42	16	10	8	—	—	34	12	10	8	7	6
350	4	55	20	12	10	—	—	44	14	12	9	8	7
400	5	71	24	15	11	9	—	56	17	14	11	8	8
450	5	88	30	18	13	10	9	70	21	16	12	9	8
500	6	108	35	20	14	11	9	85	24	19	14	10	9
550	6	129	42	23	16	12	10	102	28	22	15	11	10
600	7	153	48	27	18	13	11	120	32	25	17	12	11
650	8	178	56	30	20	14	12	—	37	28	19	13	11

The combustion chamber pressure in mbar must be added to the minimum gas pressure / setting pressure determined from the above chart.

Stated nett calorific values (H_i) are based on 0 °C and 1013.25 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Valve trains
It should be noted that, depending on the burner and valve train size, the governor may foul against the front of the heat exchanger (see dimension I7, page 46).

The setting pressure with screwed valve trains can only be measured at full load at the gas butterfly valve.

With flanged valve trains, the setting pressure can also be measured at the flanged bend.

Gas valve train sizing

Burner sizes 5 and 7, version ZMA

Burner size 5

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)							High pressure supply (Flow pressure in mbar into double solenoid valve)						
		Nominal valve-train diameter							Nominal valve-train diameter						
		3/4"	1"	1 1/2"	2"	65	80	100	3/4"	1"	1 1/2"	2"	65	80	100
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m³), d = 0.606															
500	5	74	24	12	11	9	—	—	58	16	11	11	8	8	7
550	5	88	28	13	12	9	8	—	69	18	12	12	9	8	8
600	5	104	32	15	14	10	9	8	81	21	14	13	10	9	8
650	6	121	36	17	15	11	9	9	95	23	15	14	10	9	9
700	6	139	41	19	17	12	10	9	109	26	17	16	11	10	9
800	7	180	52	22	20	14	11	10	—	33	20	19	13	11	10
900	8	226	64	27	24	16	13	12	—	40	23	22	15	12	11
940	8	246	70	29	25	17	13	12	—	43	25	24	15	13	12
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3$ (8.83 kWh/m³), d = 0.641															
500	5	104	32	15	13	10	8	—	82	20	13	13	9	8	8
550	5	125	37	17	15	11	9	8	98	24	15	14	10	9	8
600	6	148	43	19	17	12	10	9	115	27	17	16	11	10	9
650	6	172	50	21	19	13	11	10	134	31	19	18	12	10	9
700	7	199	57	24	21	14	11	10	—	35	21	20	13	11	10
800	8	258	72	29	25	16	13	12	—	44	25	24	15	12	11
900	9	—	90	35	30	19	15	13	—	53	30	28	17	14	12
940	9	—	97	37	33	20	15	13	—	58	32	30	18	14	13

Burner size 7

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)							High pressure supply (Flow pressure in mbar into double solenoid valve)						
		Nominal valve-train diameter							Nominal valve-train diameter						
		1"	1 1/2"	2"	65	80	100	1"	1 1/2"	2"	65	80	100	1"	1 1/2"
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m³), d = 0.606															
800	5	47	24	14	10	9	8	—	27	21	13	9	8	8	8
900	6	58	29	17	12	10	9	—	33	26	15	11	9	9	9
1000	6	70	35	19	13	11	10	—	39	30	17	12	10	9	9
1100	7	83	41	22	15	12	10	—	46	36	20	13	11	10	10
1200	8	98	47	25	16	13	11	—	54	41	23	14	12	11	11
1400	9	131	62	32	20	15	13	—	71	54	28	17	14	12	12
1600	10	169	78	39	24	18	15	—	90	68	35	20	16	14	14
1750	11	201	92	46	27	20	16	—	106	80	40	23	18	15	15
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3$ (8.83 kWh/m³), d = 0.641															
800	6	65	32	18	12	10	9	—	36	28	16	11	9	9	9
900	6	81	39	21	14	11	10	—	44	34	19	12	10	9	9
1000	7	98	47	25	16	12	11	—	53	41	22	14	11	10	10
1100	8	118	55	29	18	14	12	—	63	48	25	15	13	11	11
1200	8	139	65	33	20	15	12	—	74	56	29	17	14	12	12
1400	10	186	85	42	25	18	14	—	98	74	37	21	16	14	14
1600	11	241	109	53	30	21	17	—	126	94	46	25	19	16	16
1750	12	286	129	61	34	24	18	—	—	111	53	28	21	17	17

The combustion chamber pressure in mbar must be added to the minimum gas pressure / setting pressure determined from the above chart.

Stated nett calorific values (H_i) are based on 0 °C and 1013.25 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Valve trains
It should be noted that, depending on the burner and valve train size, the governor may foul against the front of the heat exchanger (see dimension I7, page 46).

The setting pressure with screwed valve trains can only be measured at full load at the gas butterfly valve.

With flanged valve trains, the setting pressure can also be measured at the flanged bend.

Gas valve train sizing

Burner size 1, version ZMI

Burner size 1

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)			High pressure supply (Flow pressure in mbar into double solenoid valve)		
		Nominal valve-train diameter			Nominal valve-train diameter		
		$\frac{3}{4}''$	1"	$1\frac{1}{2}''$	$\frac{3}{4}''$	1"	$1\frac{1}{2}''$
Nominal diameter of gas butterfly							
25	25	25			25	25	25
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3 (10.35 \text{ kWh/m}^3)$, d = 0.606							
150	2	15	8	–	10	7	6
200	3	23	12	–	15	9	7
220	3	27	13	8	18	10	7
250	4	33	16	10	22	11	8
280	4	41	19	11	26	13	9
300	5	46	21	12	29	14	10
320	5	52	23	13	32	15	10
340	5	58	25	14	36	17	11
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3 (8.83 \text{ kWh/m}^3)$, d = 0.641							
150	3	19	10	–	13	8	6
200	3	31	15	9	20	10	8
220	4	37	17	10	23	12	8
250	4	46	21	11	29	14	9
280	5	56	25	13	35	16	11
300	5	64	27	14	40	18	11
320	6	72	30	16	44	19	12
340	6	81	34	17	49	21	13
LPG B/P, $H_i = 93.20 \text{ MJ/m}^3 (25.89 \text{ kWh/m}^3)$, d = 1.555							
150	2	–	–	–	–	–	–
200	3	11	–	–	6	–	–
220	3	13	–	–	7	–	–
250	3	16	–	–	8	–	–
280	4	18	–	–	10	–	–
300	4	20	–	–	11	–	–
320	4	23	–	–	12	–	–
340	4	25	–	–	14	–	–

The combustion chamber pressure in mbar must be added to the minimum gas pressure / setting pressure determined from the above chart.

Stated nett calorific values (H_i) are based on 0 °C and 1013.25 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Valve trains

It should be noted that, depending on the burner and valve train size, the governor may foul against the front of the heat exchanger (see dimension l7, page 47).

The setting pressure with screwed valve trains can only be measured at full load at the gas butterfly valve.

With flanged valve trains, the setting pressure can also be measured at the flanged bend.

Gas valve train sizing

Burner sizes 3 and 5, version ZMI

Burner size 3

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)				High pressure supply (Flow pressure in mbar into double solenoid valve)			
		Nominal valve-train diameter				Nominal valve-train diameter			
		$\frac{3}{4}''$	1"	1½"	2"	$\frac{3}{4}''$	1"	1½"	2"
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m³), d = 0.606									
300	3	42	16	10	—	25	10	8	7
350	4	55	21	13	9	32	12	10	8
400	4	71	26	15	10	41	14	11	9
450	5	88	31	18	12	50	16	13	10
500	5	107	38	21	13	61	19	15	11
550	6	129	44	24	15	72	21	17	13
600	6	152	52	27	17	85	25	19	14
650	7	178	60	31	19	99	28	22	16
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3$ (8.83 kWh/m³), d = 0.641									
300	4	58	22	13	9	34	12	10	8
350	4	78	28	16	10	44	14	12	9
400	5	100	35	19	12	56	17	14	11
450	5	125	43	23	14	70	21	16	12
500	6	153	52	27	16	85	24	19	14
550	6	184	61	32	18	102	28	22	15
600	7	218	72	36	21	120	32	25	17
650	8	255	83	42	23	—	37	28	19
LPG B/P, $H_i = 93.20 \text{ MJ/m}^3$ (25.89 kWh/m³), d = 1.555									
300	2	19	9	—	—	10	—	—	—
350	3	25	11	—	—	13	—	—	—
400	4	31	13	—	—	17	6	—	—
450	4	39	15	—	—	21	7	—	—
500	5	47	18	—	—	25	8	—	—
550	5	55	21	—	—	30	9	—	—
600	6	65	24	—	—	35	10	—	—
650	6	76	27	—	—	41	12	—	—

The combustion chamber pressure in mbar must be added to the minimum gas pressure / setting pressure determined from the above chart.

Stated nett calorific values (H_i) are based on 0 °C and 1013.25 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Valve trains

It should be noted that, depending on the burner and valve train size, the governor may foul against the front of the heat exchanger (see dimension l7, page 47).

The setting pressure with screwed valve trains can only be measured at full load at the gas butterfly valve.

With flanged valve trains, the setting pressure can also be measured at the flanged bend.

Burner size 5

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)								High pressure supply (Flow pressure in mbar into double solenoid valve)							
		Nominal valve-train diameter								Nominal valve-train diameter							
		$\frac{3}{4}''$	1"	1½"	2"	65	80	100		$\frac{3}{4}''$	1"	1½"	2"	65	80	100	
		50	50	50	50	50	50	50		50	50	50	50	50	50	50	
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3$ (10.35 kWh/m³), d = 0.606																	
500	5	105	35	17	12	9	—	—		58	16	11	11	8	8	7	
550	5	126	41	19	14	10	8	—		69	18	12	12	9	8	8	
600	5	149	48	22	16	11	9	8		81	21	14	13	10	9	8	
650	6	173	55	25	17	12	10	9		95	23	15	14	10	9	9	
700	6	200	63	28	19	13	10	9		109	26	17	16	11	10	9	
800	7	260	81	34	24	15	12	11		—	33	20	19	13	11	10	
900	8	—	101	42	28	17	13	12		—	40	23	22	15	12	11	
940	8	—	109	45	30	18	14	12		—	43	25	24	15	13	12	
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3$ (8.83 kWh/m³), d = 0.641																	
500	5	149	48	21	15	10	9	—		82	20	13	13	9	8	8	
550	5	180	57	25	17	11	9	9		98	24	15	14	10	9	8	
600	6	213	67	29	20	13	10	9		115	27	17	16	11	10	9	
650	6	249	77	33	22	14	11	10		134	31	19	18	12	10	9	
700	7	288	89	37	25	15	12	10		—	35	21	20	13	11	10	
800	8	—	114	46	30	18	13	12		—	44	25	24	15	12	11	
900	9	—	142	57	37	21	15	13		—	53	30	28	17	14	12	
940	9	—	155	61	40	22	16	14		—	58	32	30	18	14	13	
LPG B/P, $H_i = 93.20 \text{ MJ/m}^3$ (25.89 kWh/m³), d = 1.555																	
500	4	46	17	9	—	—	—	—		24	7	—	—	—	—	—	
550	4	54	20	11	—	—	—	—		29	8	5	—	—	—	—	
600	4	64	22	12	—	—	—	—		34	9	6	—	—	—	—	
650	5	74	26	13	—	—	—	—		39	10	6	—	—	—	—	
700	5	85	29	14	—	—	—	—		45	11	7	—	—	—	—	
800	6	109	36	17	—	—	—	—		58	14	9	—	—	—	—	
900	6	137	44	20	—	—	—	—		72	17	10	—	—	—	—	
940	7	149	48	21	—	—	—	—		79	18	11	—	—	—	—	

The combustion chamber pressure in mbar must be added to the minimum gas pressure / setting pressure determined from the above chart.

Stated nett calorific values (H_i) are based on 0 °C and 1013.25 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

The setting pressure with screwed valve trains can only be measured at full load at the gas butterfly valve.

With flanged valve trains, the setting pressure can also be measured at the flanged bend.

Valve trains

It should be noted that, depending on the burner and valve train size, the governor may foul against the front of the heat exchanger (see dimension l7, page 47).

Gas valve train sizing

Burner size 7, version ZMI

Burner size 7

Burner rating [kW]	Setting press. at gas butterfly [mbar]	Low pressure supply (Flow pressure in mbar into shut-off valve, p_e , max = 300 mbar)					High pressure supply (Flow pressure in mbar into double solenoid valve)				
		Nominal valve-train diameter					Nominal valve-train diameter				
		1½"	2"	65	80	100	1½"	2"	65	80	100
Nominal diameter of gas butterfly											
		65	65	65	65	65	65	65	65	65	65
Natural gas E, $H_i = 37.26 \text{ MJ/m}^3 (10.35 \text{ kWh/m}^3)$, d = 0.606											
800	5	32	17	11	9	8	21	13	9	8	8
900	6	39	20	13	10	9	26	15	11	9	9
1000	6	47	24	15	11	10	30	17	12	10	9
1100	7	56	27	16	13	11	36	20	13	11	10
1200	8	66	31	18	14	12	41	23	14	12	11
1400	9	87	40	23	17	13	54	28	17	14	12
1600	10	112	51	27	19	15	68	35	20	16	14
1750	11	132	59	31	22	17	80	40	23	18	15
Natural gas LL, $H_i = 31.79 \text{ MJ/m}^3 (8.83 \text{ kWh/m}^3)$, d = 0.641											
800	6	44	22	13	10	9	28	16	11	9	9
900	6	54	26	16	12	10	34	19	12	10	9
1000	7	66	31	18	13	11	41	22	14	11	10
1100	8	78	36	20	15	12	48	25	15	13	11
1200	8	92	42	23	16	13	56	29	17	14	12
1400	10	122	54	29	20	15	74	37	21	16	14
1600	11	157	69	35	23	18	94	46	25	19	16
1750	12	187	81	40	26	19	111	53	28	21	17
LPG B/P, $H_i = 93.20 \text{ MJ/m}^3 (25.89 \text{ kWh/m}^3)$, d = 1.555											
800	4	17	10	8	—	—	12	9	7	7	7
900	4	20	12	9	—	—	14	10	8	7	7
1000	5	23	14	10	9	—	16	11	9	8	8
1100	5	27	15	11	9	9	19	12	10	9	8
1200	6	31	17	12	10	9	21	14	10	9	9
1400	7	41	21	14	12	10	27	16	12	11	10
1600	8	51	26	17	13	12	33	20	14	12	11
1750	9	60	30	19	15	13	38	22	15	13	12

The combustion chamber pressure in mbar must be added to the minimum gas pressure / setting pressure determined from the above chart.

Stated nett calorific values (H_i) are based on 0 °C and 1013.25 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Valve trains

It should be noted that, depending on the burner and valve train size, the governor may foul against the front of the heat exchanger (see dimension I7, page 47).

The setting pressure with screwed valve trains can only be measured at full load at the gas butterfly valve.

With flanged valve trains, the setting pressure can also be measured at the flanged bend.

Order numbers

Scope of delivery

Order numbers

DMV Size	Gas burners Order No.
-------------	--------------------------

Size 1

Type G1/1-E ZMAD

1"	251 117 83
1½"	251 117 86
2"	251 117 87

Type G1/1-E ZMID ^①

1"	251 117 82
1½"	251 117 88

Size 3

Type G3/1-E ZMAD

1"	251 317 83
1½"	251 317 86
2"	251 317 87

Type G3/1-E ZMID ^①

1"	251 317 82
1½"	251 317 88
2"	251 317 89

DMV Size	Gas burners Order No.
-------------	--------------------------

Size 5

Type G5/1-D ZMAD

1"	151 517 83
1½"	151 517 86
2"	151 517 87
65	151 547 83

Type G5/2-D ZMAD

1"	151 518 83
1½"	151 518 86
2"	151 518 87
65	151 548 83
80	151 558 83

Type G5/1-D ZMID ^①

1"	151 517 82
1½"	151 517 88
2"	151 517 89
65	151 547 82

Type G5/2-D ZMID ^①

1"	151 518 82
1½"	151 518 88
2"	151 518 89
65	151 548 82

DMV Size	Gas burners Order No.
-------------	--------------------------

Size 7

Type G7/1-D ZMAD

1"	151 717 84
1½"	151 717 85
2"	151 717 86
65	151 747 83
80	151 757 83
100	151 767 83

Type G7/1-D ZMID ^①

1½"	151 717 88
2"	151 717 89
65	151 747 82
80	151 757 82
100	151 767 82

^① ZMI-version burners are not type-tested.

The burners' safety equipment meets the requirements of EN 676. If a CE-PIN is required, the plant operator should arrange an inspection with the appropriate body.

Scope of delivery

Burner type	G1	G3	G5	G7
Number of gas solenoid valves	2	2	2	2
Burner housing, hinged flange, sight-glass cover, Weishaupt burner motor, air regulator housing, fan wheel, air pressure switch servomotor, gas/air compound regulation, combustion head, ignition unit, ignition cable, ignition electrodes, terminal rail, flange gasket, fixing	●	●	●	●
Special air damper	●	●	●	●
Special gas butterfly valve	●	●	●	●
Air-regulating cam	●	●	●	●
Gas-regulating cam	●	●	●	●
Hinged-flange limit switch	●	●	●	●
Burner controller with flame sensor (ionisation)	●	●	●	●
Supplied loose for inclusion in a control panel				
Double gas solenoid valve, Class A	●	●	●	●
Low-gas-pressure switch	●	●	●	●
Zero governor with impulse line (ZMI version only)	●	●	●	●
Gas pressure regulator adjacent to combustion head (ZMA version only)	●	●	●	●
Regulator connection piece	●	●	●	●

EN 676 stipulates that gas filters and gas pressure regulators form part of the burner supply (see Weishaupt accessories list).

Special equipment

Technical data

Special equipment

Description		G1	G3	G5	G7
Downward-firing version	ZMA ZMI	standard on application	standard on application	standard on application	standard on application
Air-inlet flange for duct connection		210 000 67	210 000 67	110 001 05	110 001 06
Combustion-head extension	by 100 mm by 200 mm by 300 mm	150 001 23 150 001 24 150 002 34	150 001 07 150 001 08 150 002 36	150 003 09 150 001 09 150 002 38	150 003 11 150 001 10 150 001 11
Integral switchgear	versions ZMAD and ZMID	250 001 32	250 001 30	150 010 22	150 010 93
Feedback potentiometer fitted to servomotor					
– 220 Ω		110 002 86	110 002 86	110 002 86	110 002 86
– 1000 Ω		110 003 03	110 003 03	110 003 03	110 003 03
Solenoid valve for air-pressure switch test with continuously running fan or post purge		250 000 54	250 000 54	150 010 07	150 010 07

Please refer to print No. 863 for TRD 604 24/72h execution.

Accessories:

Refer to brochure for scope.

Refer to accessories list for prices.

Technical data

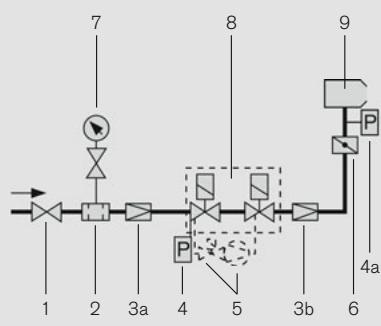
Description		G1	G3	G5	G7
230/400 V, 3~ burner motor	Type	W-D90/90-2/0K5	W-D90/90-2/1K0	W-D90/90-2/1K5	W-D112/110-2/3K0
Nominal rating	kW	0.5	0.9	1.5	3.0
Current draw at 230/400 V	A	2.6/1.5	3.8/2.2	5.5/3.2	10.4/6.0
Motor pre-fusing	A	6	6	10	16
Speed	rpm	2900	2900	2880	2900
Fan wheel		galvanised	galvanised	galvanised	non-coloured
Ignition unit	V	2 x 5.000	2 x 5.000	2 x 5.000	2 x 5.000
Burner controller	Type	LFL 1.322	LFL 1.322	LFL 1.322	LFL 1.322
Servomotor					
– modulating (42 s.)	Type	SQM 10.16562	SQM 10.16562	SQM 10.16562	SQM 10.16562
Weight, excl. valve train	kg (approx.)	39	43	55	76
with valve train*	kg (approx.)	25 11–20	40 18–31	50 20–33	65 40–48 80 54–60

* The large differences in weight are due to the different reducing flanges and connection parts.

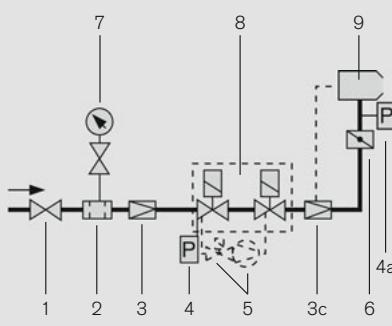
Standard burner motor: Insulation Class B_{trop.}, IP 44 protection

Fuel system

Layout of the valve train



ZMA-version burners **with DMV solenoid valves** and VPS valve proving



ZMI-version burners **with DMV solenoid valves** and VPS valve proving

Legend

- 1 Ball valve *
- 2 Gas filter *
- 3 Pressure regulator, (LP) * or (HP) *
- 3a Pressure regulator (HP only)
- 3b Pressure regulator (LP)
- 3c Zero governor with impulse line
- 4 Low-gas-pressure switch.
- 4a High-gas-pressure switch (for TRD)
- 5 VPS valve proving *
- 6 Gas butterfly valve
- 7 Pressure gauge with push-button valve *
- 8 Double solenoid valve (DMV)
- 9 Burner

* Not included in burner price

Valve trains with DMV

EN 676 stipulates that gas-fired burners must be fitted with two solenoid valves. Accordingly, Weishaupt gas and dual-fuel burners are equipped as standard with a Class-A double solenoid valve assembly.

Valve trains with DMV and VPS

Weishaupt also recommends the use of a gas valve proving system (mandatory from 1200 kW). Details on valve proving and other gas valve train components, such as filters and pressure regulators, can be found in our accessories list.

Following a set program, the VPS valve proving system checks the tightness of the DMV valves before the burner starts. Further information can be found in the Weishaupt accessories list.

Installation examples

The installation examples above show the optimal arrangement of screwed and flanged gas valve trains.

Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler-door hinges. The pilot-line solenoid valve can be connected to either side of the burner.

Break points in the valve train

Break points in the valve train should be provided to enable the door of the heat exchanger to be swung open. The main gas line is best separated at the compensator.

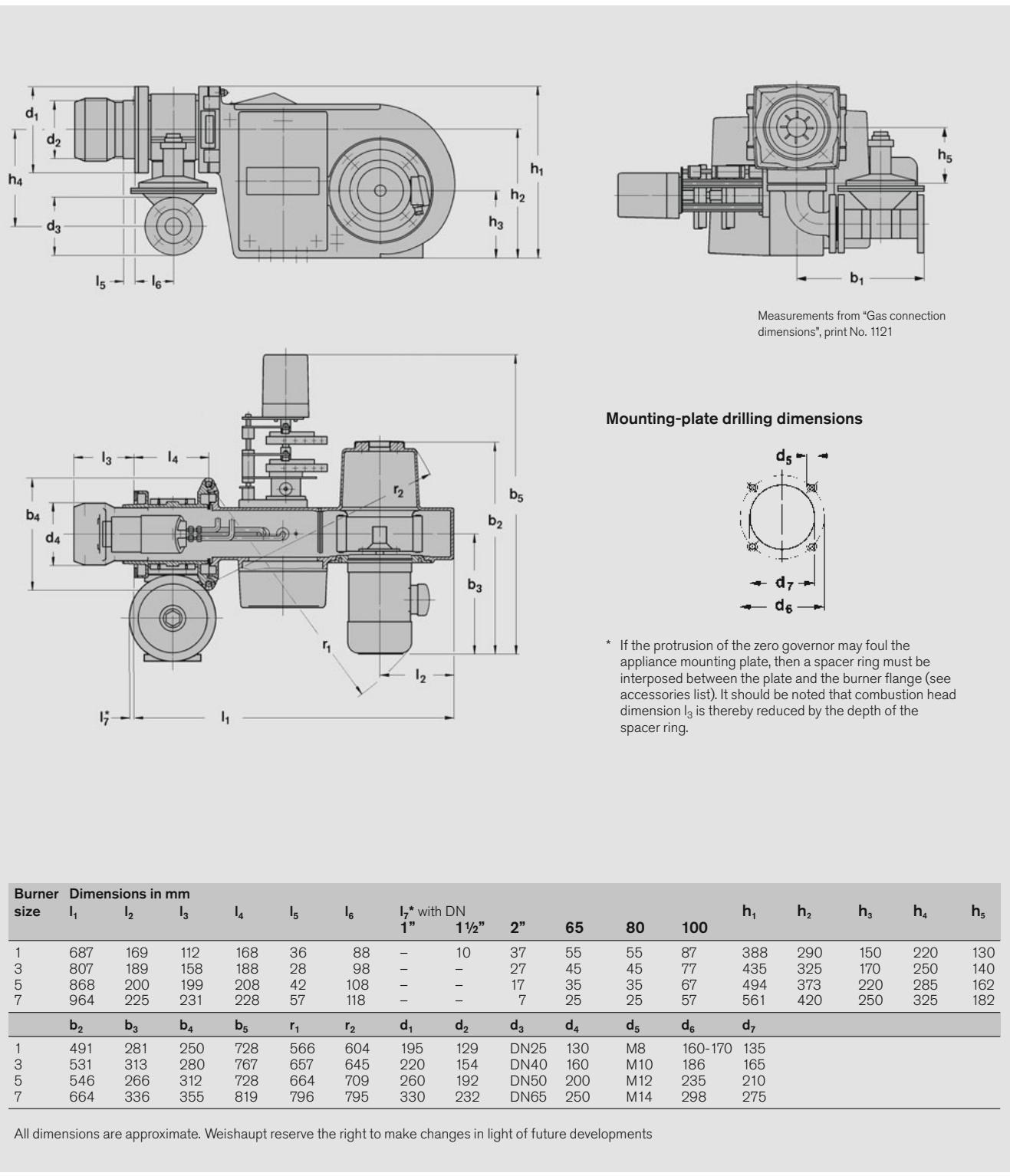
Gas meter

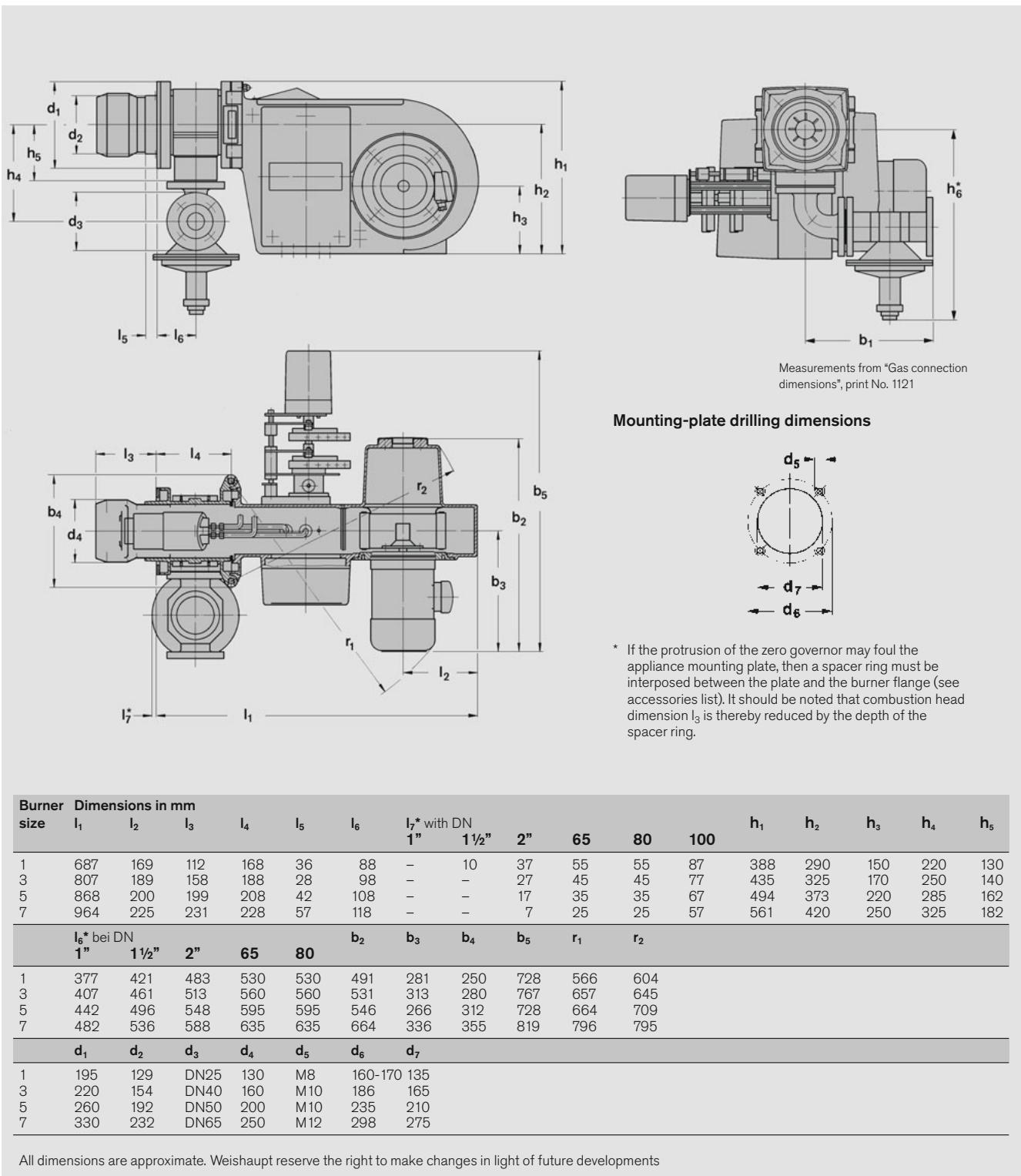
A gas meter must be installed to measure gas consumption during commissioning.

Support of the valve train

The valve train should be properly supported in accordance with the site conditions. See the Weishaupt accessories list for various valve-train support components.

Dimensions





We're right where you need us

The security of a comprehensive service network

Weishaupt equipment is available from good HVAC specialists, with whom Weishaupt works in close partnership. To support the specialists, Weishaupt maintains a large sales and service network, ensuring equipment, spares and service are always available.

Weishaupt are there when you need them. The service department is available to Weishaupt customers around the clock, 365 days a year. A Weishaupt office near you is standing by to answer all your heating questions.

